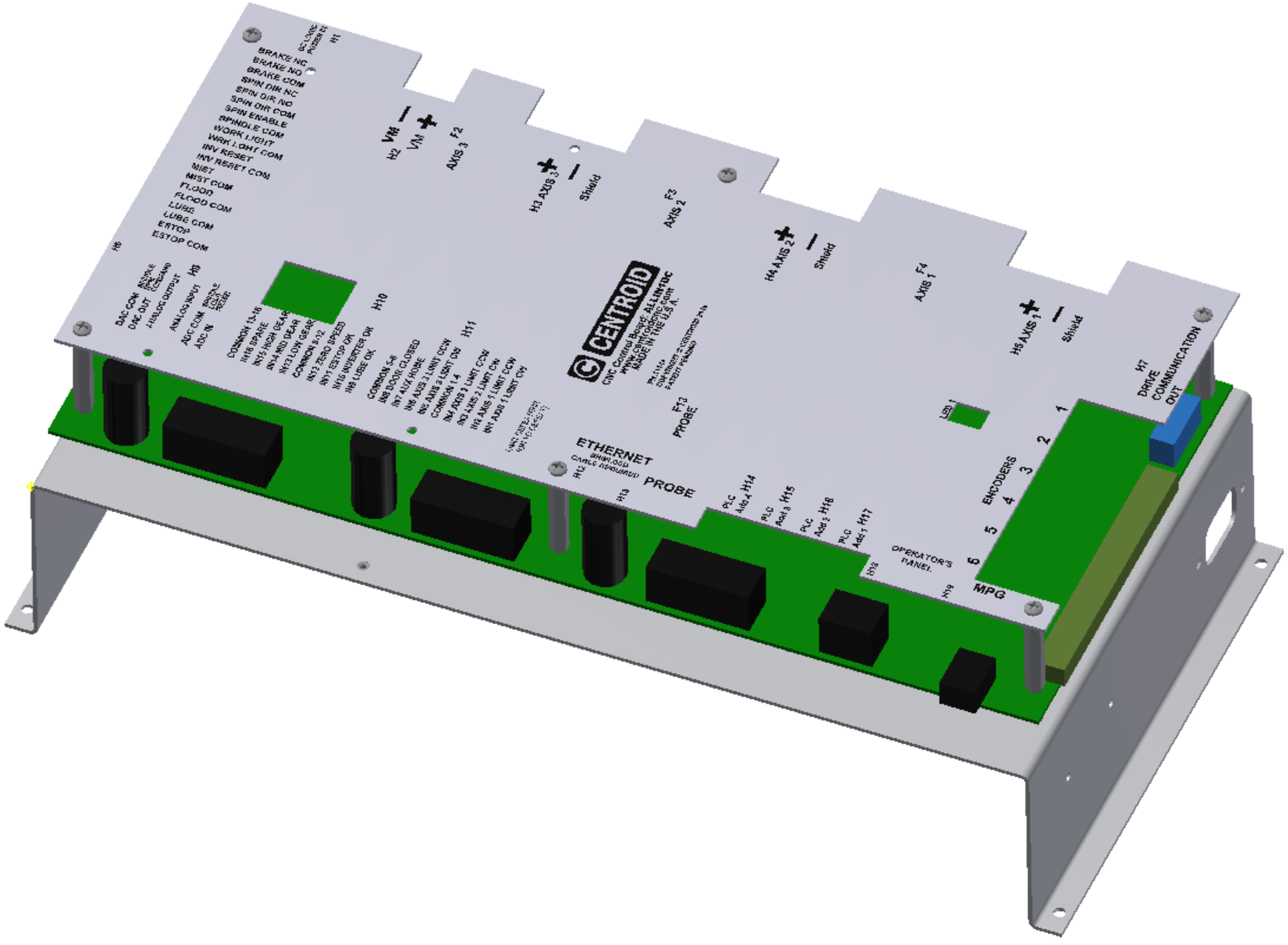
BRAKE NO
BRAKE COM
SPIN DIR NC
SPIN DIR NO
SPIN DIR COM
SPIN ENABLE
SPINDLE COM
WORK LIGHT
WRK LGHT COM
INV RESET
INV RESET COM
MIST
MIST COM
FLOOD
FLOOD COM
LUBE
LUBE COM
ESTOP
ESTOP COM
H6
DAC COM
DAC OUT
ANALOG OUTPUT
H9
ANALOG INPUT
ADC COM
ADC IN
COMMON 13-16
IN16 SPARE
IN15 HIGH GEAR
IN14 MID GEAR
IN13 LOW GEAR
COMMON 9-12
IN12 ZERO SPEED
IN11 ESTOP OK
IN10 INVERTER OK
IN9 LUBE OK
H10
COMMON 5-8
IN8 DOOR CLOSED
IN7 AUX PROBE
IN6 AXIS 3 LIMIT CCW
COMMON 1-4
IN4 AXIS 3 LIMIT CW
IN3 AXIS 2 LIMIT CCW
IN2 AXIS 2 LIMIT CW
IN1 AXIS 1 LIMIT CCW
IN0 AXIS 1 LIMIT CW
H11
VM
VM
N2
F2
AXIS 3
H3 AXIS 3
Shield
F3
AXIS 2
H4 AXIS 2
Shield
F4
AXIS 1
H5 AXIS 1
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F13
PROBE
ETHERNET
H12
H13
PROBE
PLC Axis 4 H14
PLC Axis 3 H15
PLC Axis 2 H16
PLC Axis 1 H17
OPERATOR'S PANEL
H18
H19
LED 1
ENCODERS
1
2
3
4
5
6
MPG
H7
DRIVE COMMUNICATION CUT