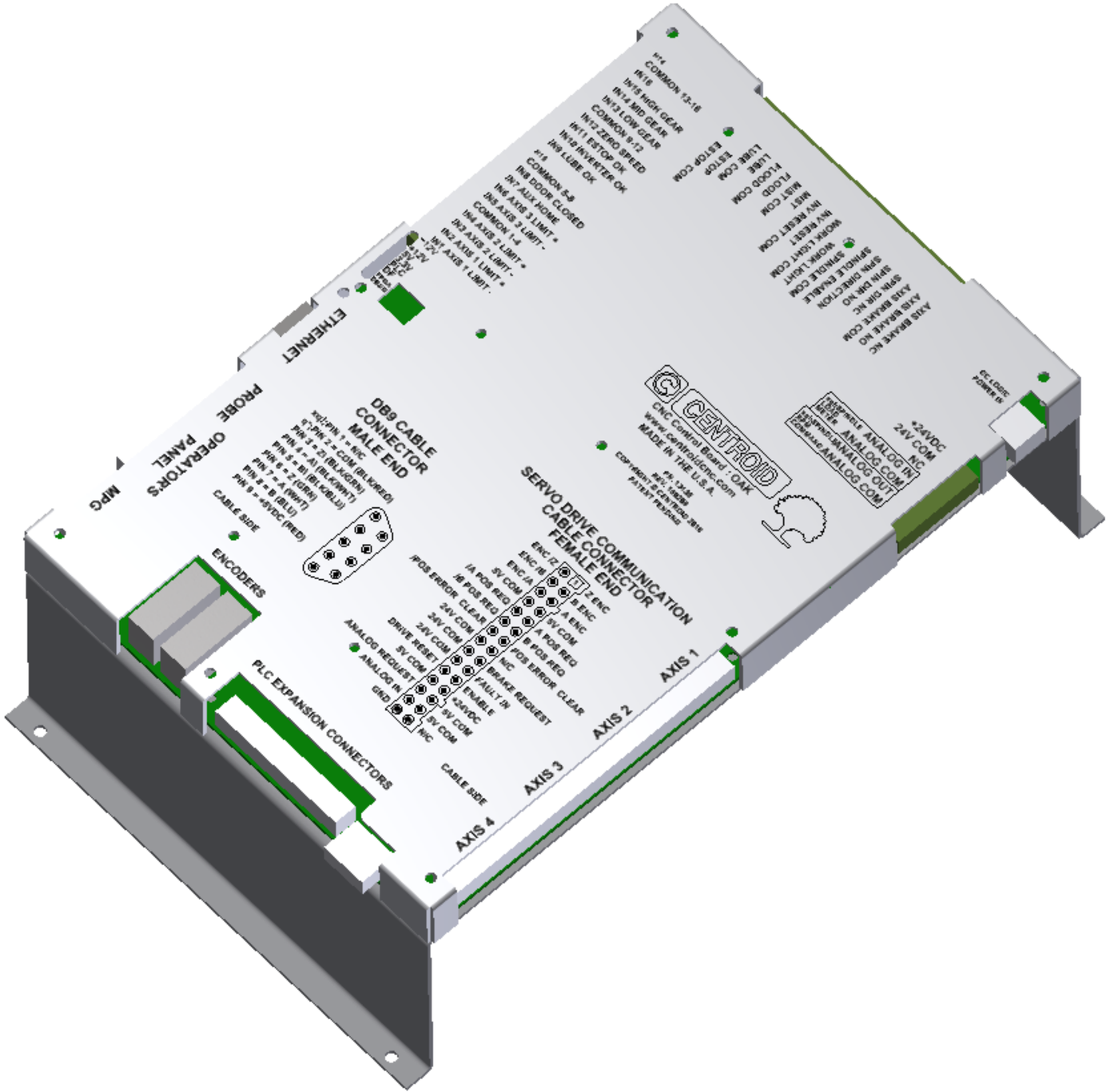
MPG
OPERATOR'S PANEL
PROBE
ETHERNET
DB9 CABLE CONNECTOR MALE END
CABLE SIDE
ENCODERS
PLC EXPANSION CONNECTORS
CABLE SIDE
AXIS 4
AXIS 3
AXIS 2
AXIS 1
SERVO DRIVE COMMUNICATION CABLE CONNECTOR FEMALE END
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ANALOG IN
ANALOG OUT
ANALOG COM
+24VDC
24V COM
N/C
DC LOGIC POWER IN
AXIS BRAKE NC
AXIS BRAKE NO
AXIS BRAKE COM
SPIN DIR NC
SPIN DIR NO
SPIN DIRECTION
SPINDLE ENABLE
SPINDLE COM
WORK LIGHT
WORK LIGHT COM
INV RESET
INV RESET COM
MIST
MIST COM
FLOOD
FLOOD COM
LUBE
LUBE COM
ESTOP
ESTOP COM
IN16
IN15 HIGH GEAR
IN14 MID GEAR
IN13 LOW GEAR
COMMON 9-12
IN12 ZERO SPEED
IN11 ESTOP OK
IN10 INVERTER OK
IN9 LUBE OK
COMMON 5-8
IN8 DOOR CLOSED
IN7 AUX HOME
IN6 AXIS 3 LIMIT +
IN5 AXIS 3 LIMIT -
COMMON 1-4
IN4 AXIS 2 LIMIT +
IN3 AXIS 2 LIMIT -
IN2 AXIS 1 LIMIT +
IN1 AXIS 1 LIMIT -