



PART	LOCATION	PART	LOCATION
A-AXIS SERVO	C4	MIST OR CLAMP SOLENOID	D3
CB1	D2	MPG CABLE	A1/A2
CB2 THRU CB6	B1 THRU D1	OCR2	D2
CNT1	B2	PLCADD1616 (REV 090306)	H2/H3
CNT2	D2	PROBE CABLE	A1
CABINET FAN	E5,C5,B6,C6	PS1 (RQ-6SD)	E2
CONSOLE	B6,C6	PS2 (RT-50B)	H1
CONSOLE E-STOP SWITCH	D3	RANGE SWITCH	E3
DISCONNECT	C1	ROTARY CLAMP SOLENOID	D3
E-STOP SWITCH	D3	ROTARY HOME SWITCH	E4
FLOOD PUMP MOTOR	D2	T1	C2
GROUND LUG	B1	X-AXIS SERVO	A4
OAK (REV 15029)	F3,F4,F5	Y-AXIS SERVO	B4
INVERTER	D2	Z-AXIS SERVO	C4
OPERATOR CONTROL PANEL	C6,D6		
CONTROL PANEL E-STOP	D6		
LIMIT SWITCHES	E4		
LUBE PUMP	D3		

REV	DATE	DESCRIPTION	BY
1	3-14-2016	INITIAL RELEASE	SPM
2	9-29-2016	Updated probe cable. Updated depiction of OAK board and NUC Console.	CEM

CENTROID

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Board Level M400,M39, 220VAC, 3PH, OAK, OPTIONAL PLCADD1616, YASKAWA SERVO DRIVES, SLIMLINE W/ NUC, GENERIC INVERTER

Size D

Number

Rev 2

Date 160314

Filename S14731.dwg

Drawn by SPM

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