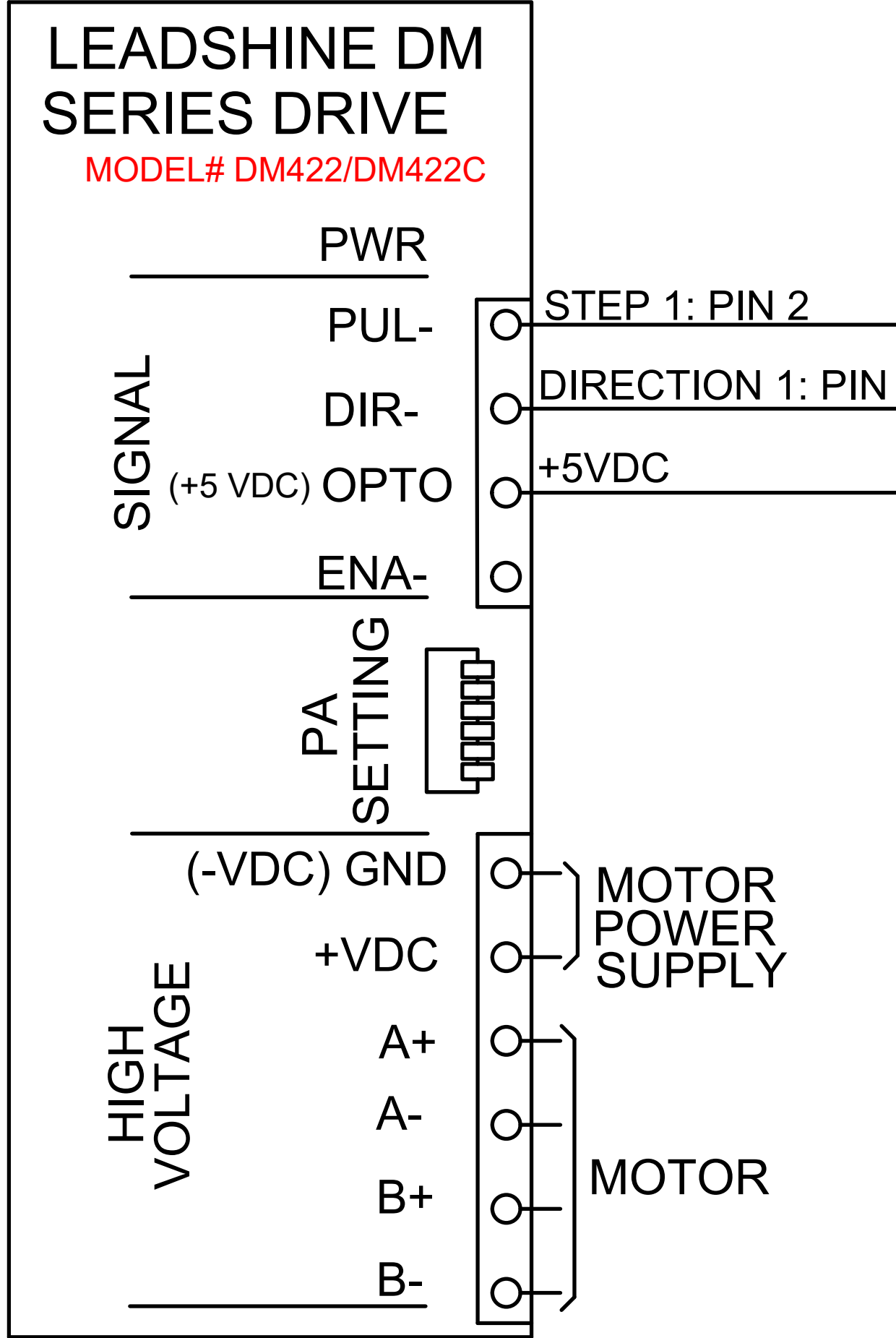


A Standard Leadshine configuration as selected by the WIZARD

1.)Primary System Configuration
Choose: "leadshine" Radio button
Input 1: HomeAll, NC
Input 2: LimitAll, NC
Input 5: Unused
Input 6: ProbeDetect, NC or Unused
Input 7: ProbeTripped, NC or Unused
Input 8: EStopOk, NC
5.)DB25 Signal Mapping
Header Selection: Select "DB25"

Title: ACORN_rev3, LEADSHINE DM 422 & 422C		
Date: 180427	Ver: 4	Drawn by: TEP/CEM
Filename: S14900.DWG		Sheet 1 of 1

How to tell the difference between Acorn_rev2 and Acorn_rev3
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks



SEE DRIVE MANUAL FOR SETTINGS & MOTOR CONNECTIONS

