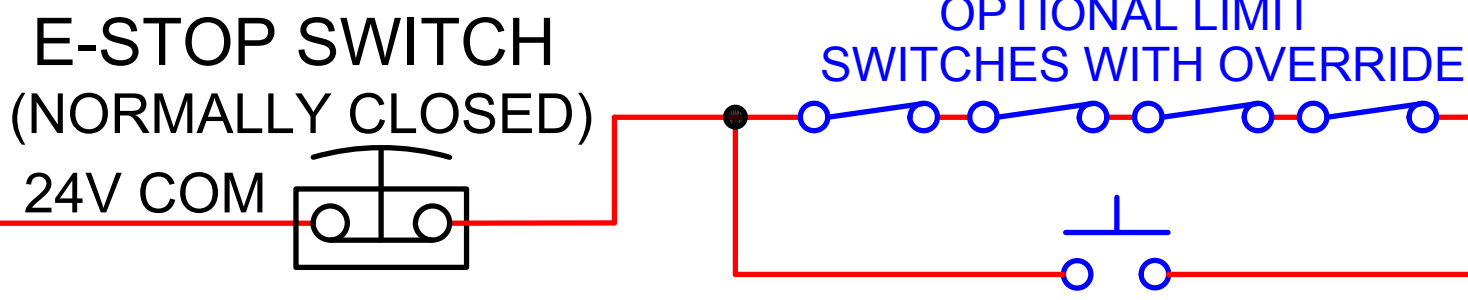
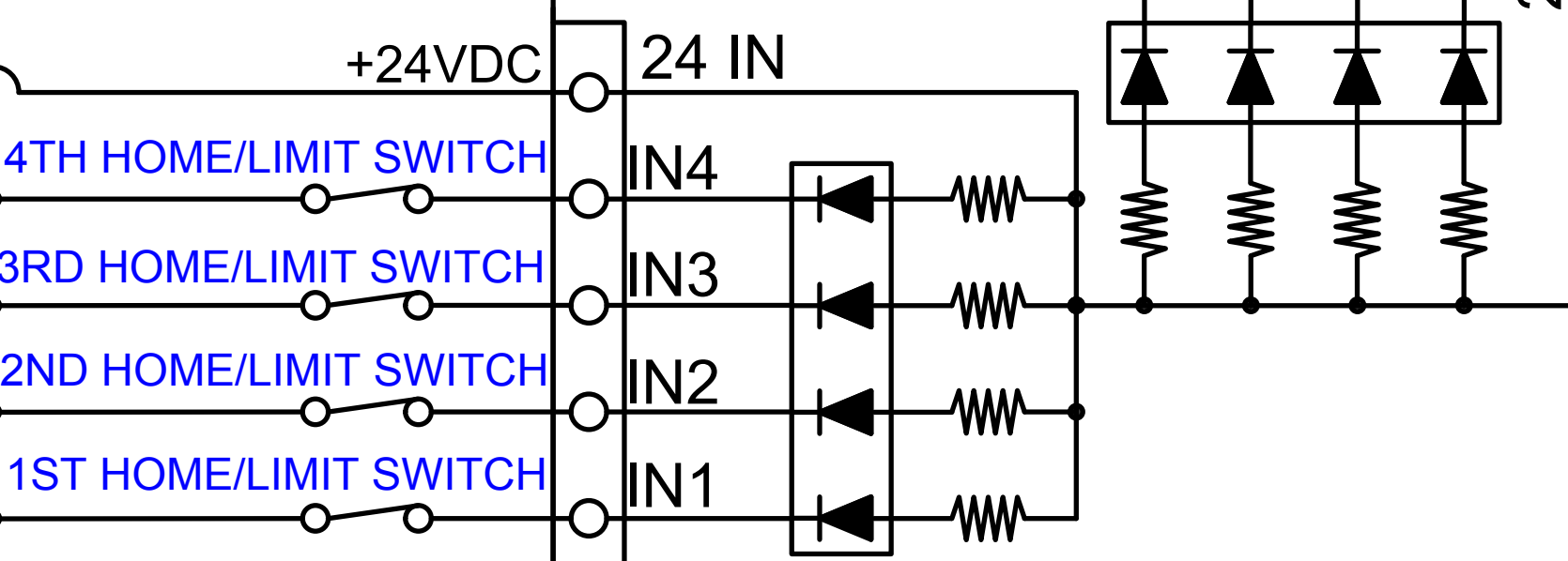
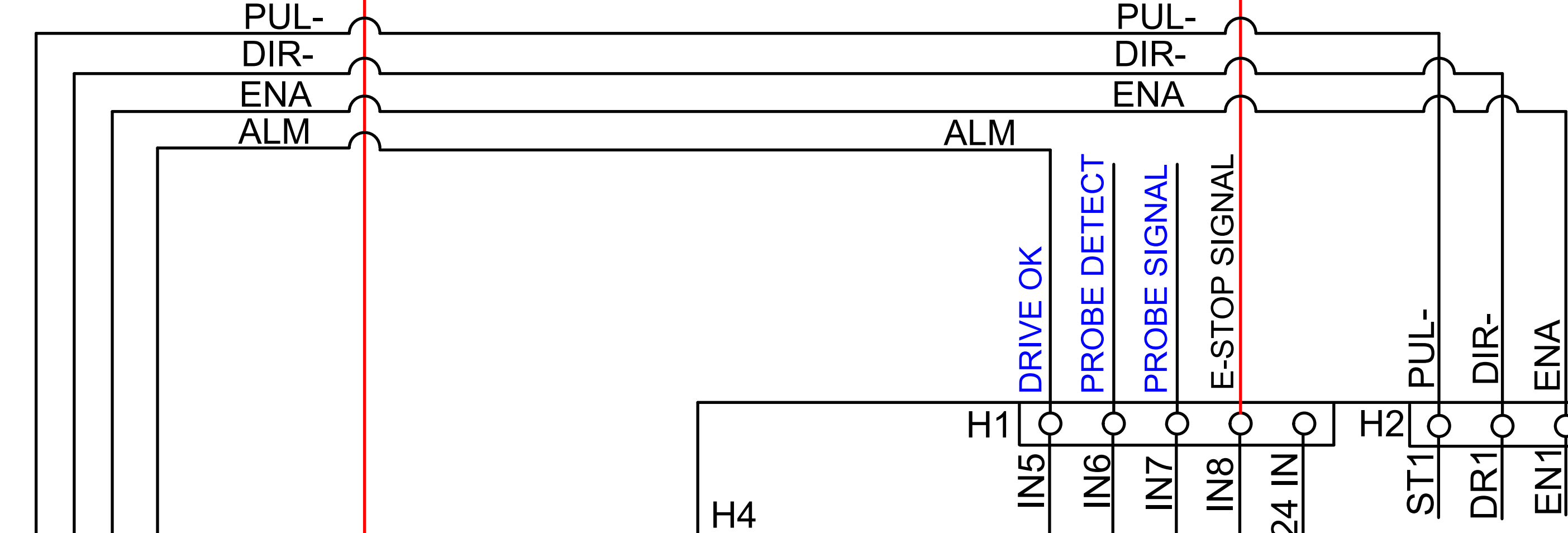
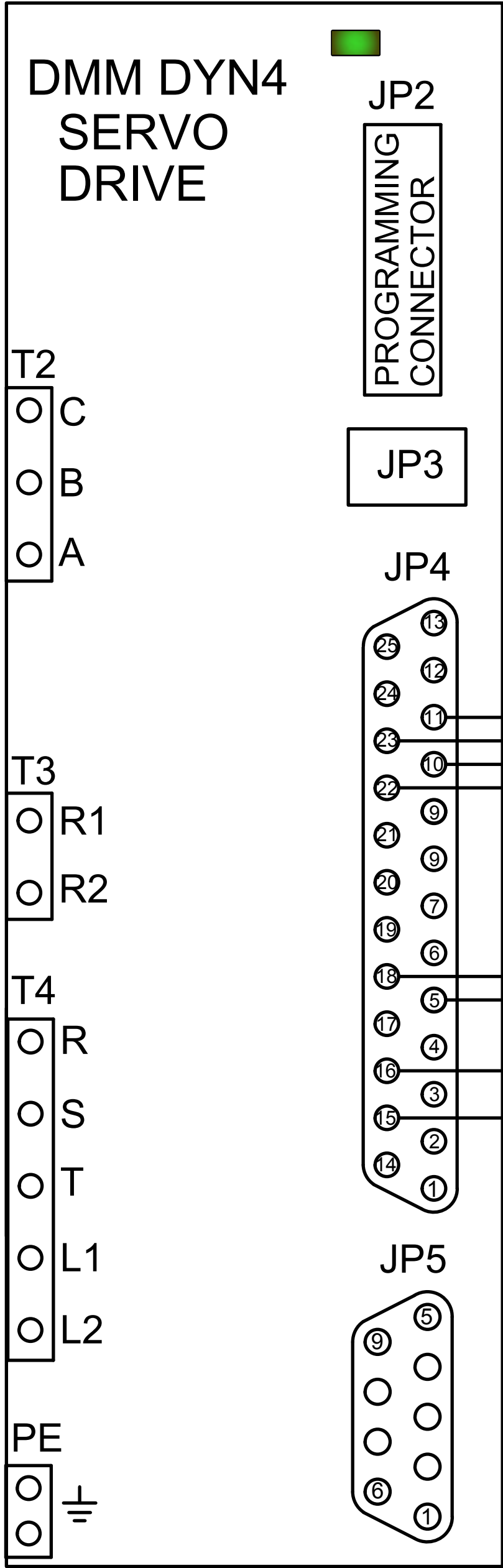


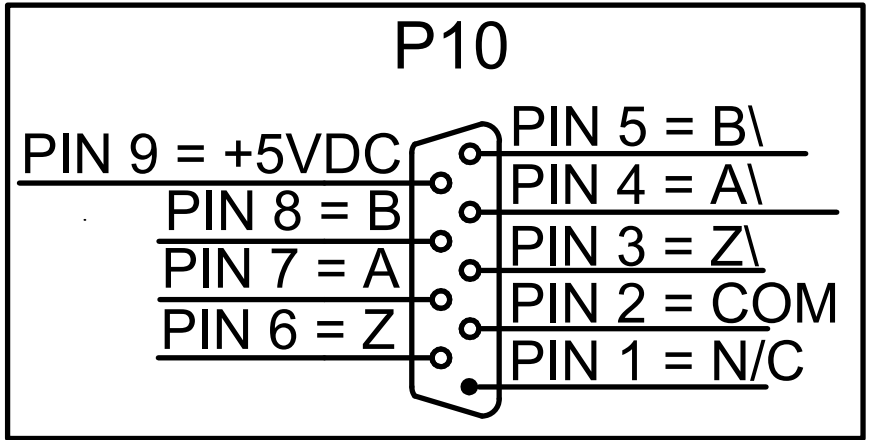
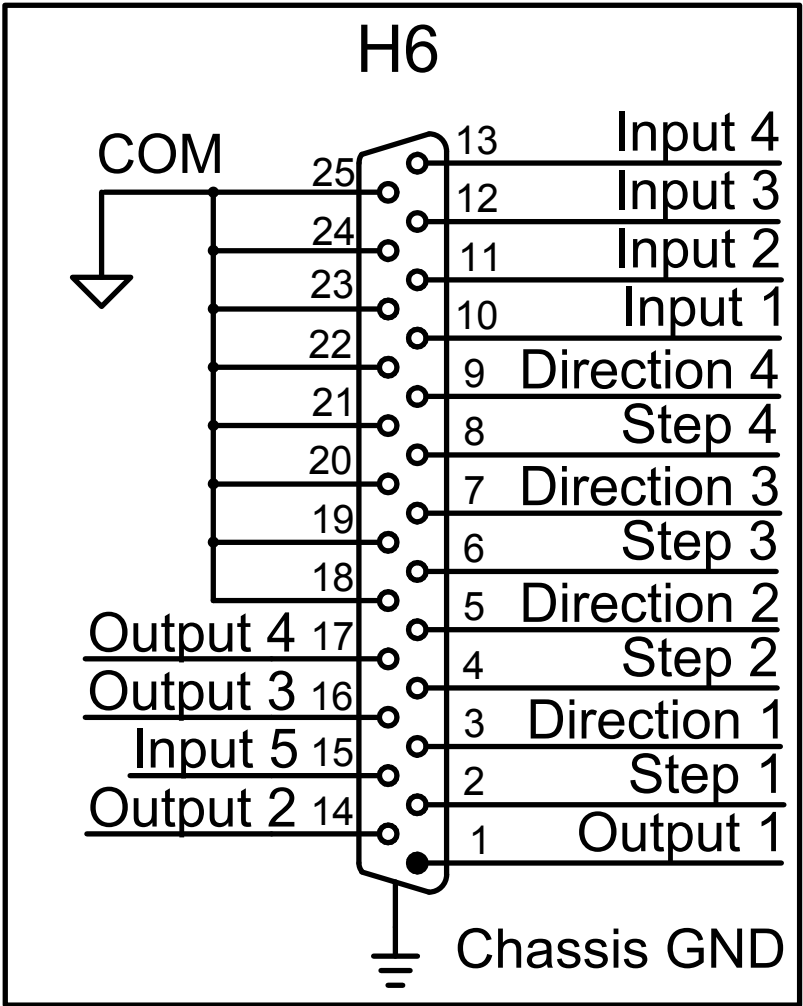
ENABLE SIGNALS MUST BE INVERTED
USING THE ACORN SETUP WIZARD



Title ACORN CONNECTIONS TO DMM DYN4 SERVO DRIVE			
Date	180115	Drawn by	CEM
Filename	S14829.DWG	Sheet	1 of 1



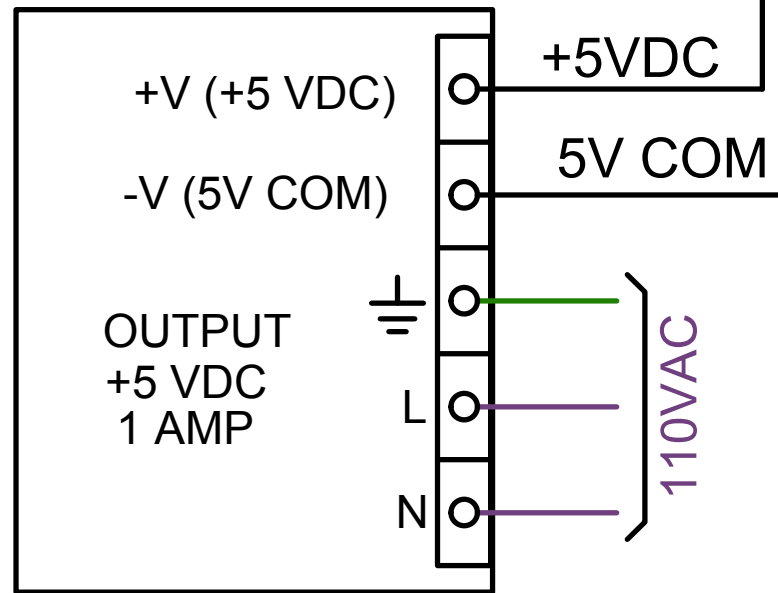
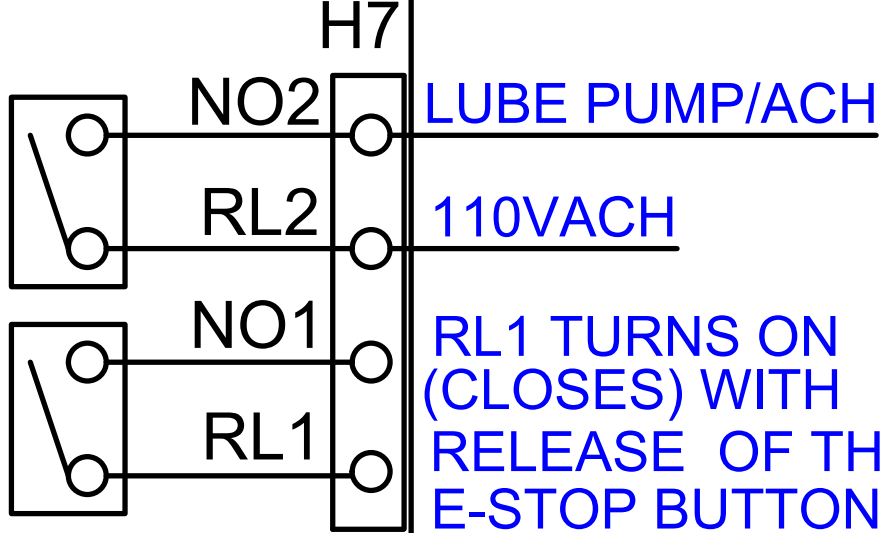
DO NOT CONNECT
H6 TO DYN4 DRIVE



ACORN

REV 170630

PN:14445



USER SUPPLIED 5VDC
POWER SUPPLY

SEE DRIVE MANUAL FOR PROGRAMMING
AND MOTOR AND POWER CONNECTIONS

FROM SPINDLE ENCODER

VFD/0-10VDC COM

VFD/0-10VDC

E-STOP CIRCUITS ARE RED

OPTIONAL CONNECTIONS ARE BLUE

GROUND S ARE GREEN

110VAC IS VIOLET

SHIELDED ETHERNET CABLE FROM PC

24V COM

+24VDC

