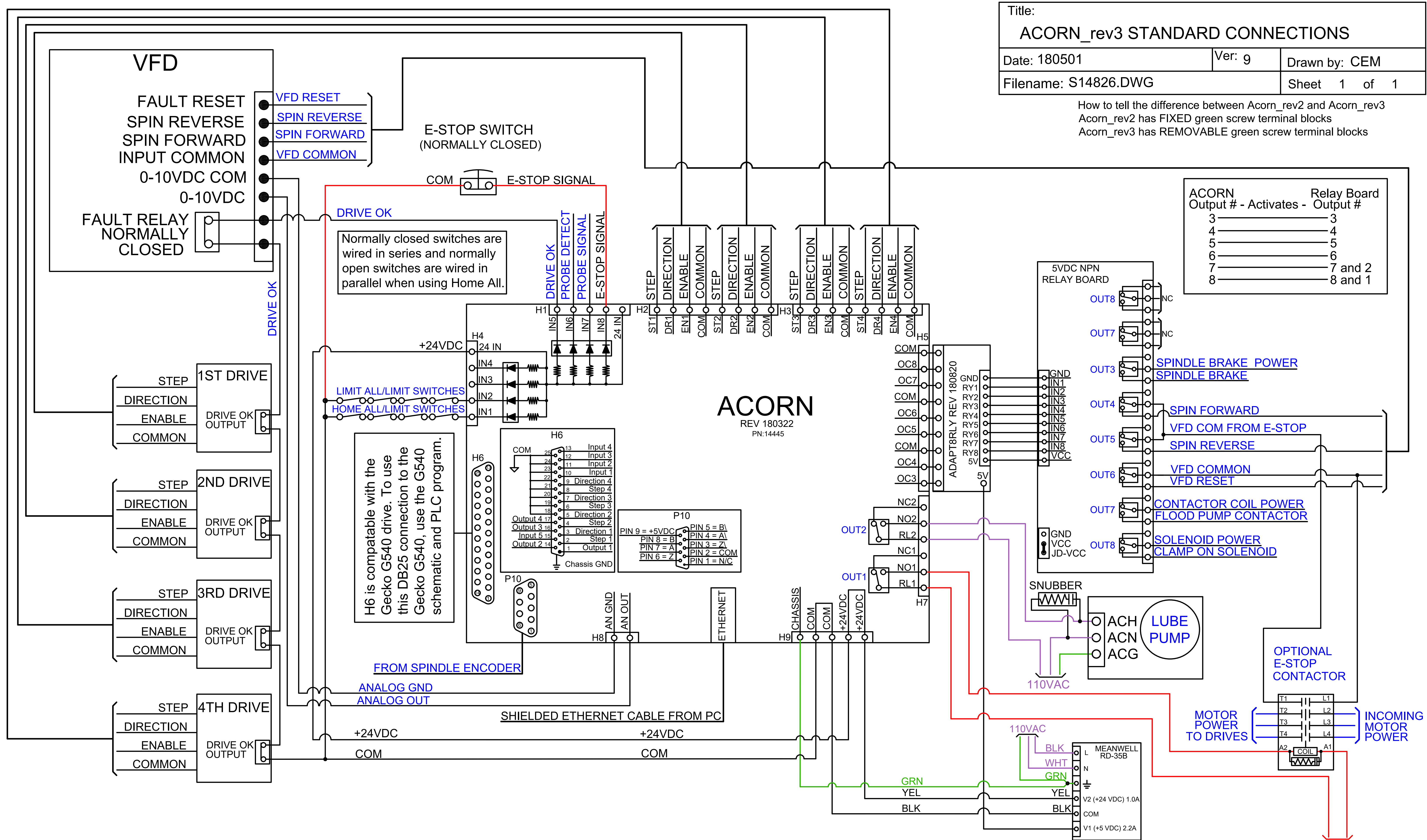


How to tell the difference between Acorn_rev2 and Acorn_rev3
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks



ACORN Output # - Activates -	Relay Board Output #
3	3
4	4
5	5
6	6
7	7 and 2
8	8 and 1

E-STOP CIRCUITS ARE RED
OPTIONAL CONNECTIONS ARE BLUE
GROUNDS ARE GREEN
110VAC IS VIOLET