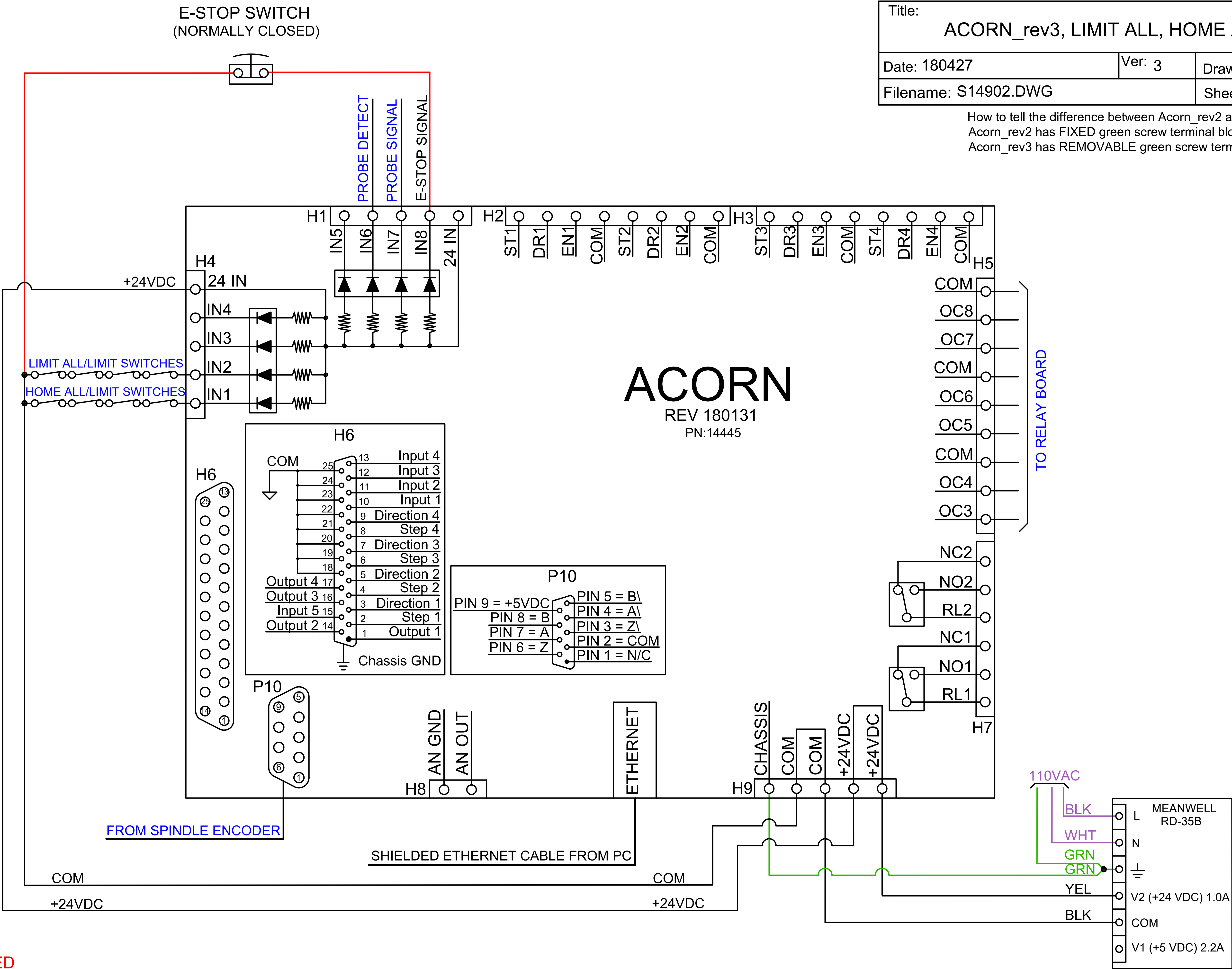


| | | |
|--|--------|-------------------|
| Title: ACORN_rev3, LIMIT ALL, HOME ALL | | |
| Date: 180427 | Ver: 3 | Drawn by: CEM/TEP |
| Filename: S14902.DWG | | Sheet 1 of 1 |

How to tell the difference between Acorn_rev2 and Acorn_rev3
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks

Normally closed switches are
wired in series and normally
open switches are wired in
parallel when using Home All.



E-STOP CIRCUITS ARE RED
OPTIONAL CONNECTIONS ARE BLUE
GROUNDS ARE GREEN
110VAC IS VIOLET