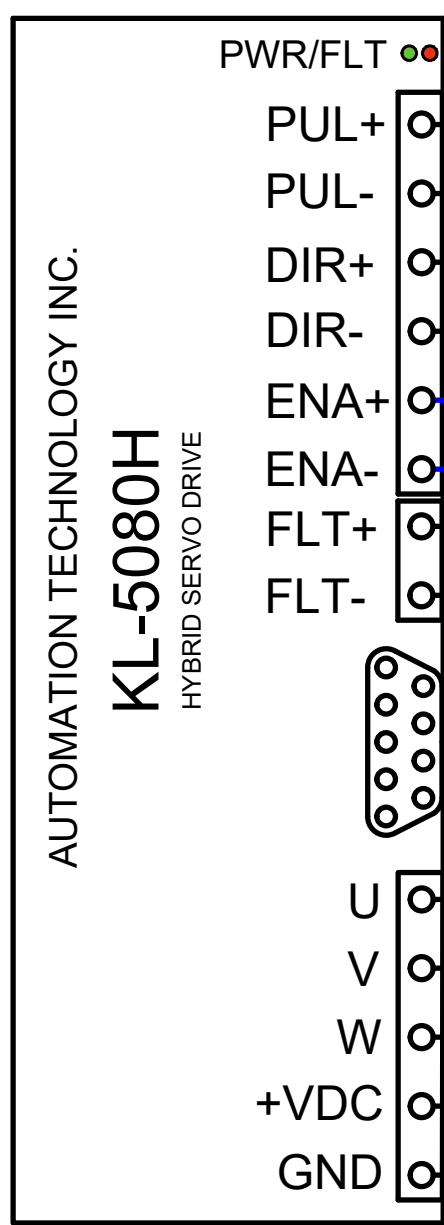
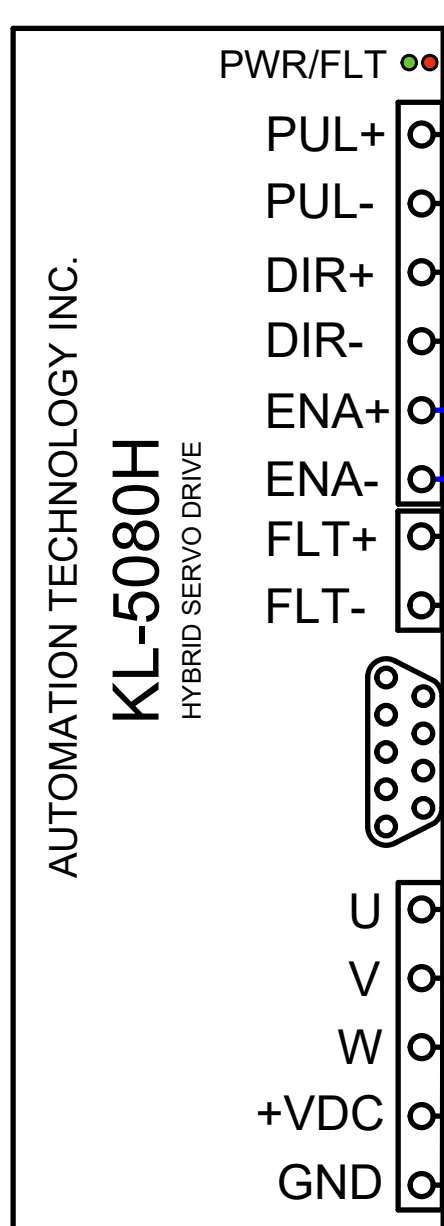


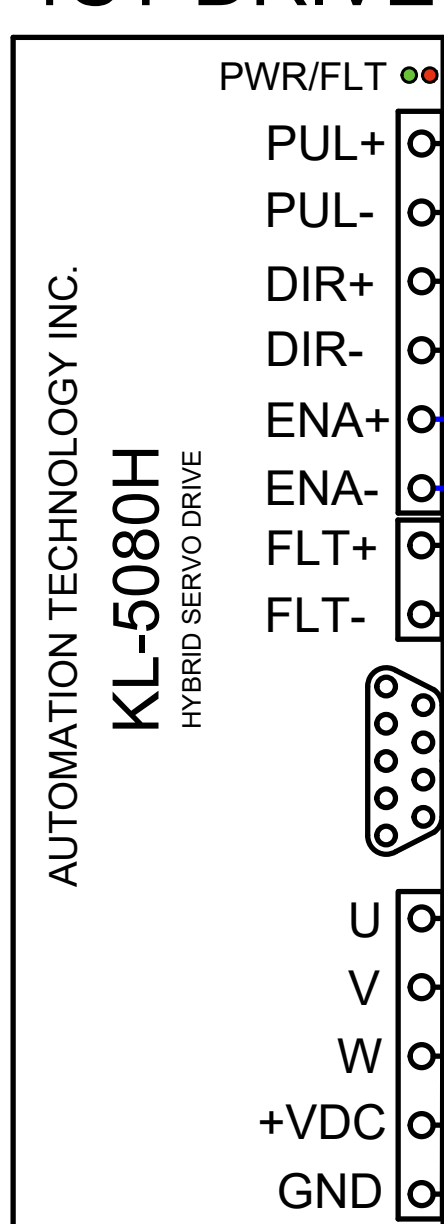
3RD DRIVE



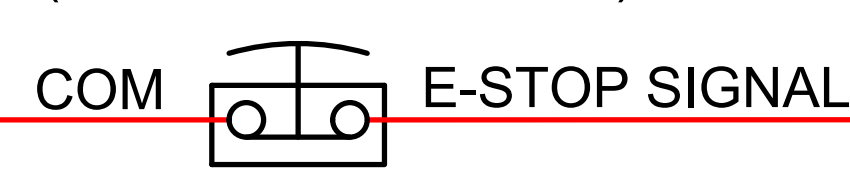
2ND DRIVE



1ST DRIVE

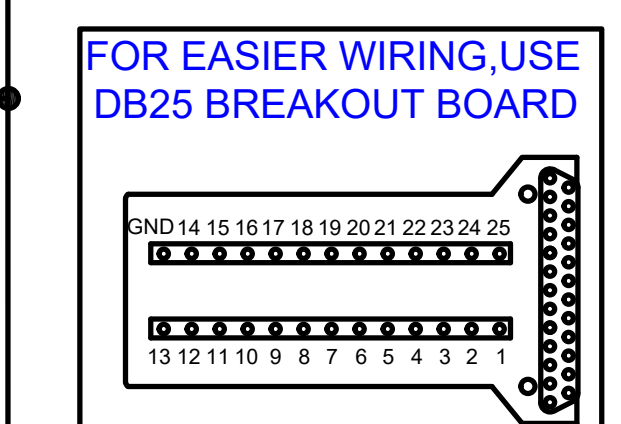


E-STOP SWITCH
(NORMALLY CLOSED)



COM E-STOP SIGNAL

Normally closed switches
are wired in series and
normally open switches
are wired in parallel when
using Home All.



PIN 7: DIRECTION 3
PIN 6: STEP 3
PIN 5: DIRECTION 2
PIN 4: STEP 2
PIN 3: DIRECTION 1
PIN 2: STEP 1

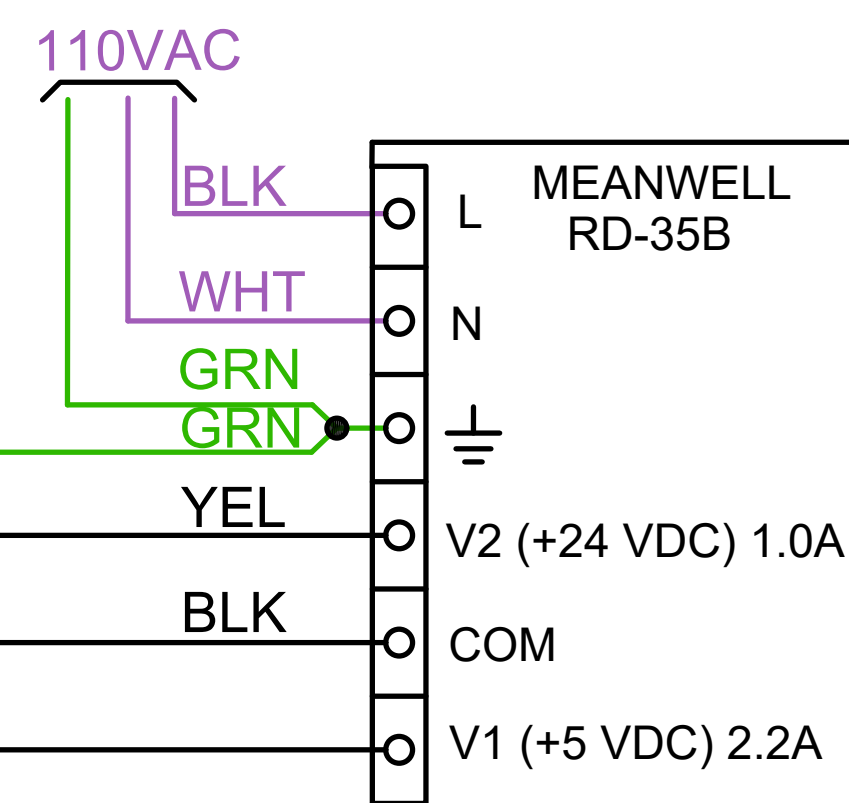
Title: ACORN_rev3, MULTIPLE KL-5080H HYBRID DRIVES		
Date: 190108	Ver: 1	Drawn by: CEM
Filename: S14940.DWG		Sheet 1 of 1

How to tell the difference between Acorn_rev2 and Acorn_rev3
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks

ACORN
REV 180131
PN:14445

TO RELAY BOARD

LUBE PUMP/ACH
110VACH
RL1 TURNS ON
(CLOSES) WITH
RELEASE OF THE
E-STOP BUTTON



SEE DRIVE MANUAL FOR
SETTINGS & MOTOR CONNECTIONS

E-STOP CIRCUITS ARE RED
OPTIONAL CONNECTIONS ARE BLUE
GROUNDS ARE GREEN
110VAC IS VIOLET