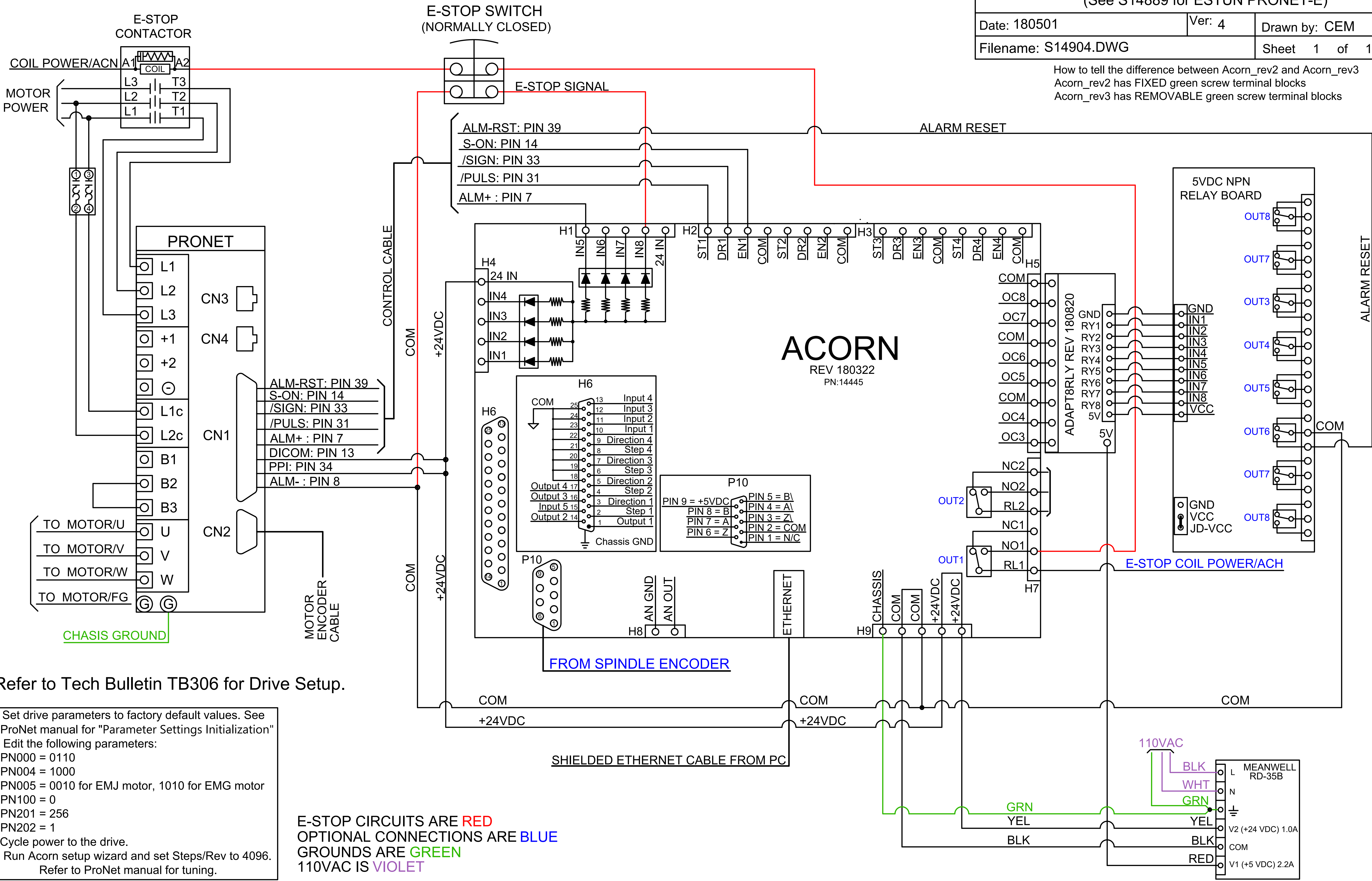


How to tell the difference between Acorn_rev2 and Acorn_rev3
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks



Refer to Tech Bulletin TB306 for Drive Setup.

1. Set drive parameters to factory default values. See ProNet manual for "Parameter Settings Initialization"
2. Edit the following parameters:
PN000 = 0110
PN004 = 1000
PN005 = 0010 for EMJ motor, 1010 for EMG motor
PN100 = 0
PN201 = 256
PN202 = 1
3. Cycle power to the drive.
4. Run Acorn setup wizard and set Steps/Rev to 4096. Refer to ProNet manual for tuning.

E-STOP CIRCUITS ARE RED
OPTIONAL CONNECTIONS ARE BLUE
GROUNDS ARE GREEN
110VAC IS VIOLET