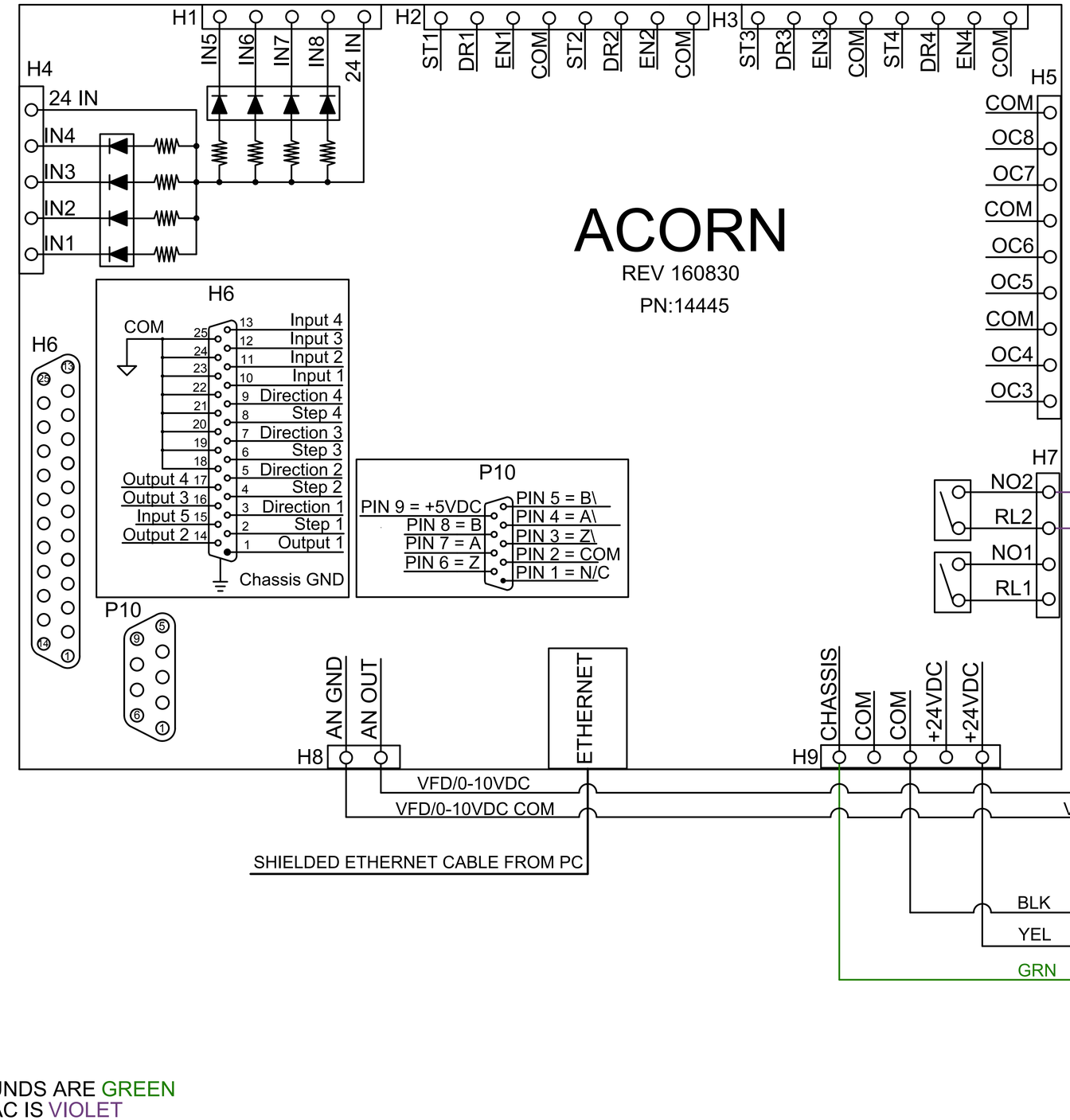
Title

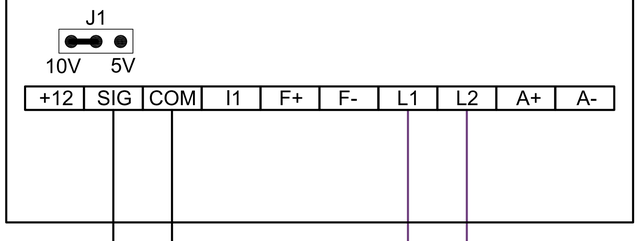
ACORN CONNECTIONS TO KBIC DC MOTOR CONTROL FOR UP TO 1.5HP SPINDLE MOTOR

Date 170125	Drawn by CEM
Filename S14818.DWG	Sheet 1 of 1



KBIC DC MOTOR SPEED CONTROL

WITH SI-5 BARRIER TERMINAL BOARD



SEE KB MANUALS FOR MOTOR CONNECTIONS AND CALIBRATION

NOTE

REQUIRES THE ACORN ROUTER PLC PROGRAM TO TURN ON THE SPINDLE WITH RL2

GROUNDS ARE GREEN
110VAC IS VIOLET