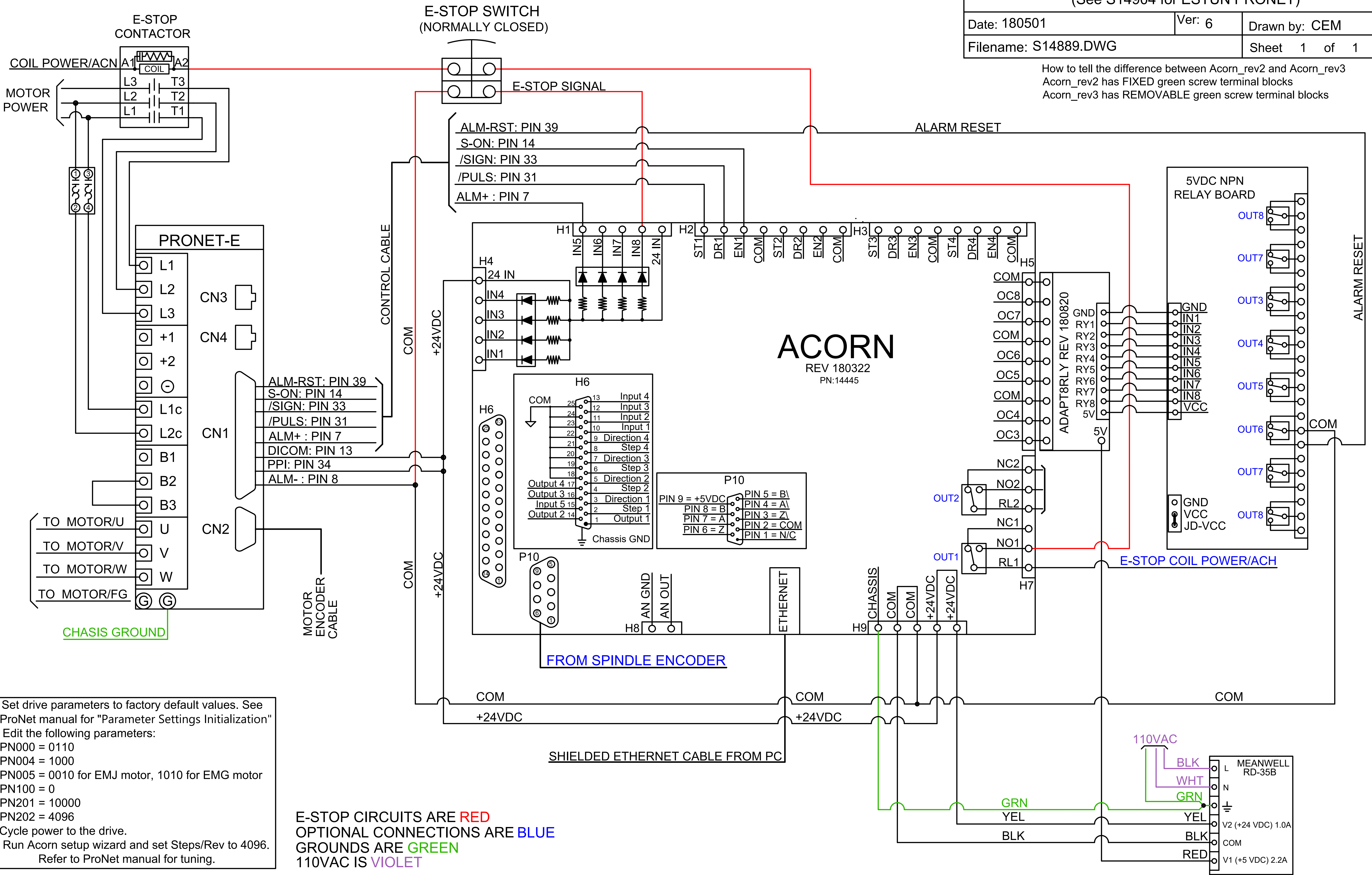


How to tell the difference between Acorn_rev2 and Acorn_rev3
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks



1. Set drive parameters to factory default values. See ProNet manual for "Parameter Settings Initialization"
2. Edit the following parameters:
PN000 = 0110
PN004 = 1000
PN005 = 0010 for EMJ motor, 1010 for EMG motor
PN100 = 0
PN201 = 10000
PN202 = 4096
- 3.Cycle power to the drive.
4. Run Acorn setup wizard and set Steps/Rev to 4096. Refer to ProNet manual for tuning.