

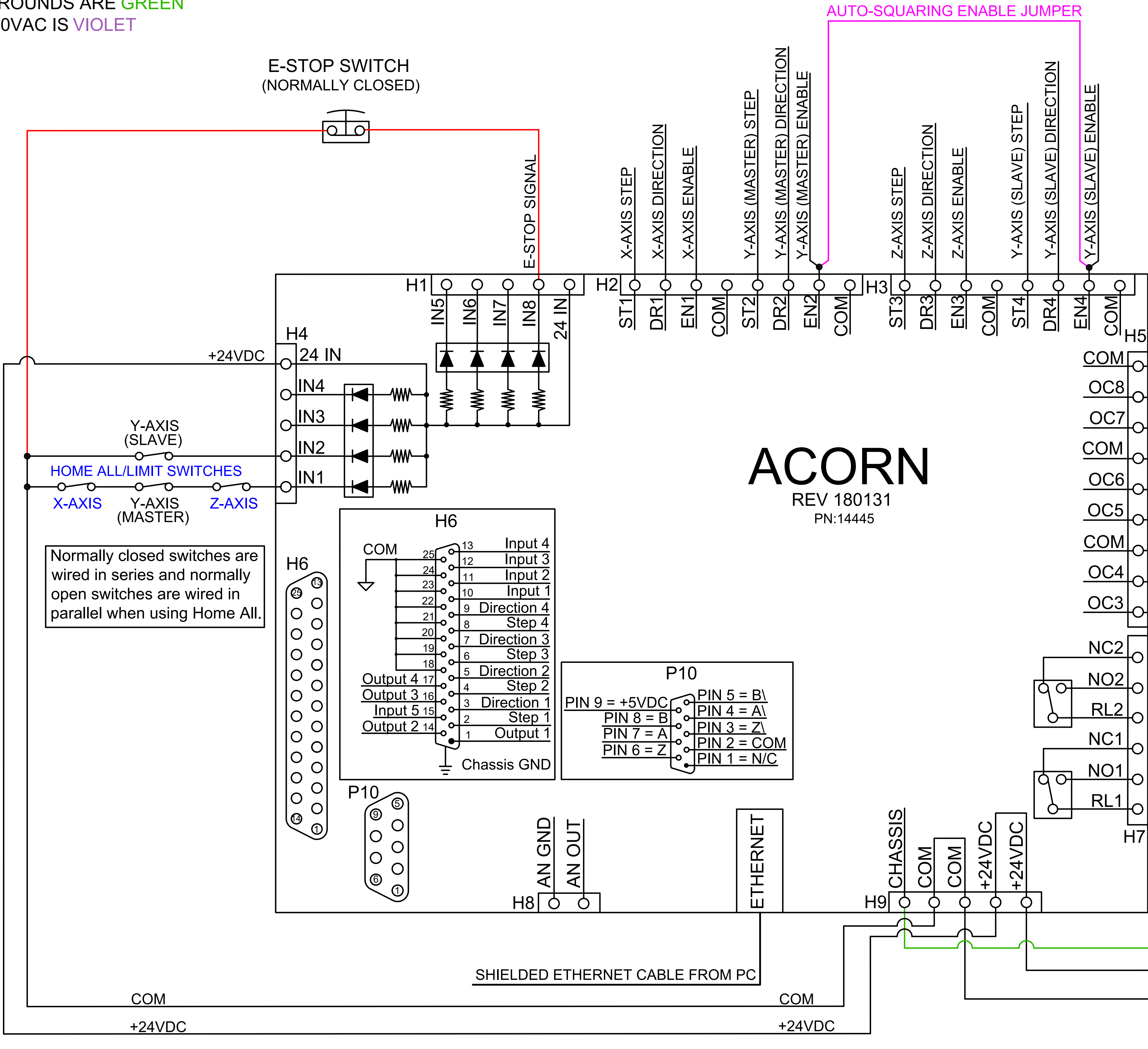
E-STOP CIRCUITS ARE RED
OPTIONAL CONNECTIONS ARE BLUE
GROUNDS ARE GREEN
110VAC IS VIOLET

Title: ACORN_rev3, PAIRED AXES AUTO SQUARE		
Date: 190107	Ver: 2	Drawn by: CEM
Filename: S14939.DWG		Sheet 1 of 1

How to tell the difference between Acorn_rev2 and Acorn_rev3
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks

AUTO-SQUARING ENABLE JUMPER

In order for **Automatic Squaring** to function properly when using Yaskawa, Delta, Estun or similar drives, the **enable** signals to the Master Axis and Slave Axis Drives should be jumpered together. If your drives require an **inverted enable** (i.e., **disable** signal) then please refer to the **Auto Squaring Setup Instructions** for more details.



TO RELAY BOARD