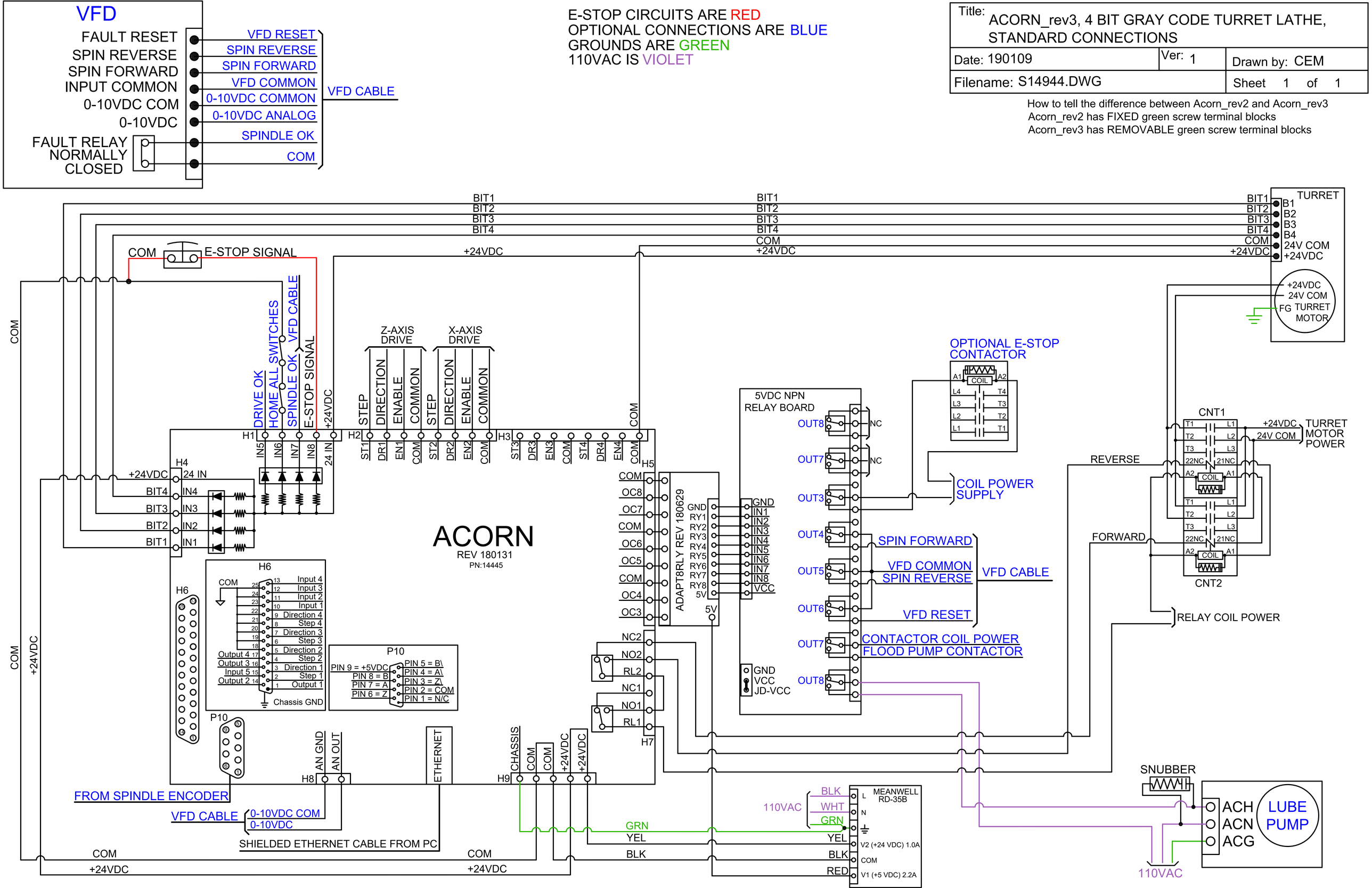
E-STOP CIRCUITS ARE RED
OPTIONAL CONNECTIONS ARE BLUE
GROUNDS ARE GREEN
110VAC IS VIOLET

Title: ACORN_rev3, 4 BIT GRAY CODE TURRET LATHE, STANDARD CONNECTIONS		
Date: 190109	Ver: 1	Drawn by: CEM
Filename: S14944.DWG		Sheet 1 of 1

How to tell the difference between Acorn_rev2 and Acorn_rev3
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks