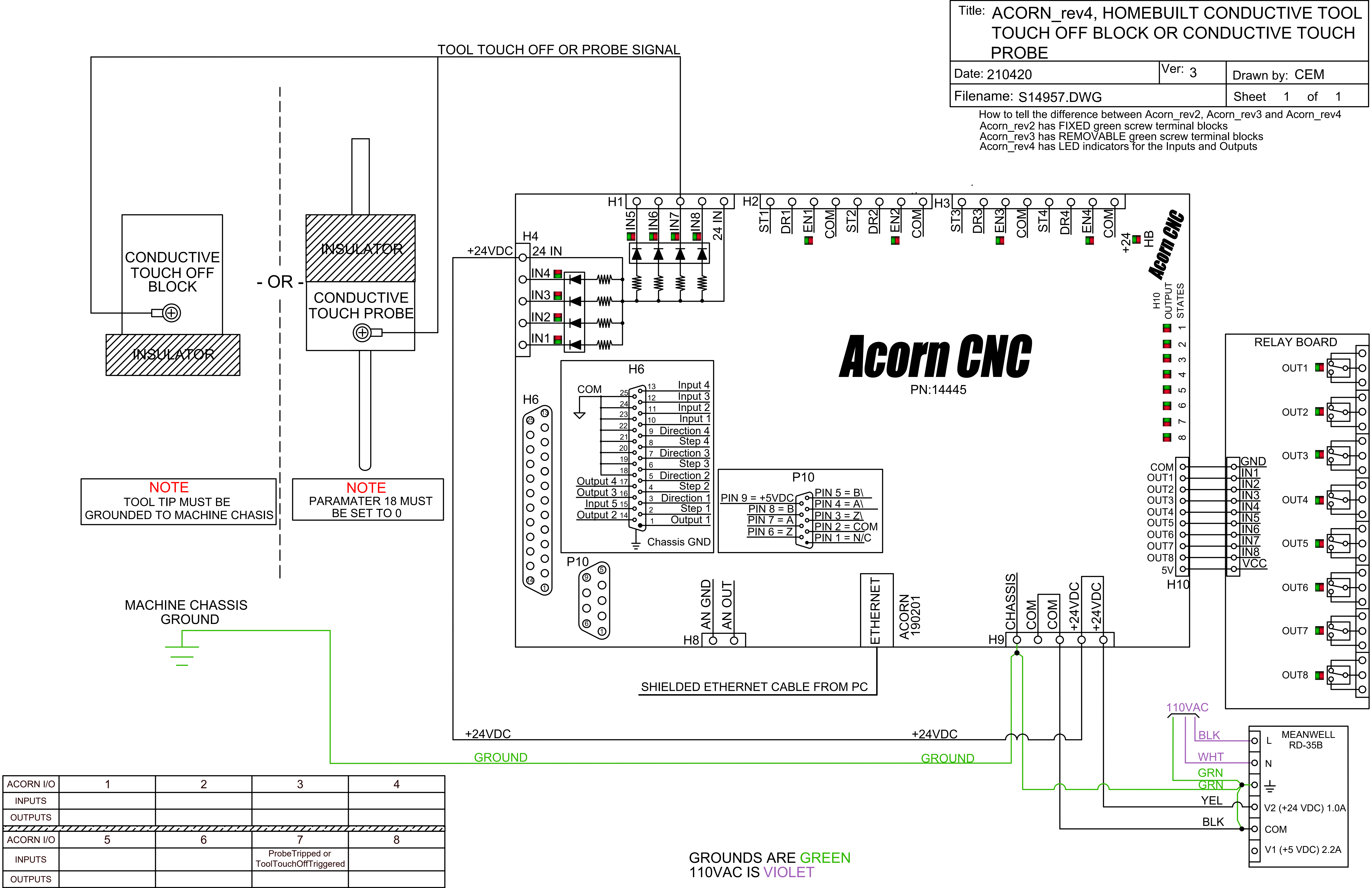


How to tell the difference between Acorn\_rev2, Acorn\_rev3 and Acorn\_rev4  
Acorn\_rev2 has FIXED green screw terminal blocks  
Acorn\_rev3 has REMOVABLE green screw terminal blocks  
Acorn\_rev4 has LED indicators for the Inputs and Outputs



**NOTE**  
TOOL TIP MUST BE  
GROUNDED TO MACHINE CHASSIS

**NOTE**  
PARAMATER 18 MUST  
BE SET TO 0

| ACORN I/O | 1 | 2 | 3  | 4 |
|-----------|---|---|--|---|
| INPUTS    |   |   |  |   |
| OUTPUTS   |   |   |  |   |
|           |   |   |  |   |
| ACORN I/O | 5 | 6 | 7  | 8 |
| INPUTS    |   |   | ProbeTripped or<br>ToolTouchOffTriggered |   |
| OUTPUTS   |   |   |  |   |

GROUND ARE GREEN  
110VAC IS VIOLET