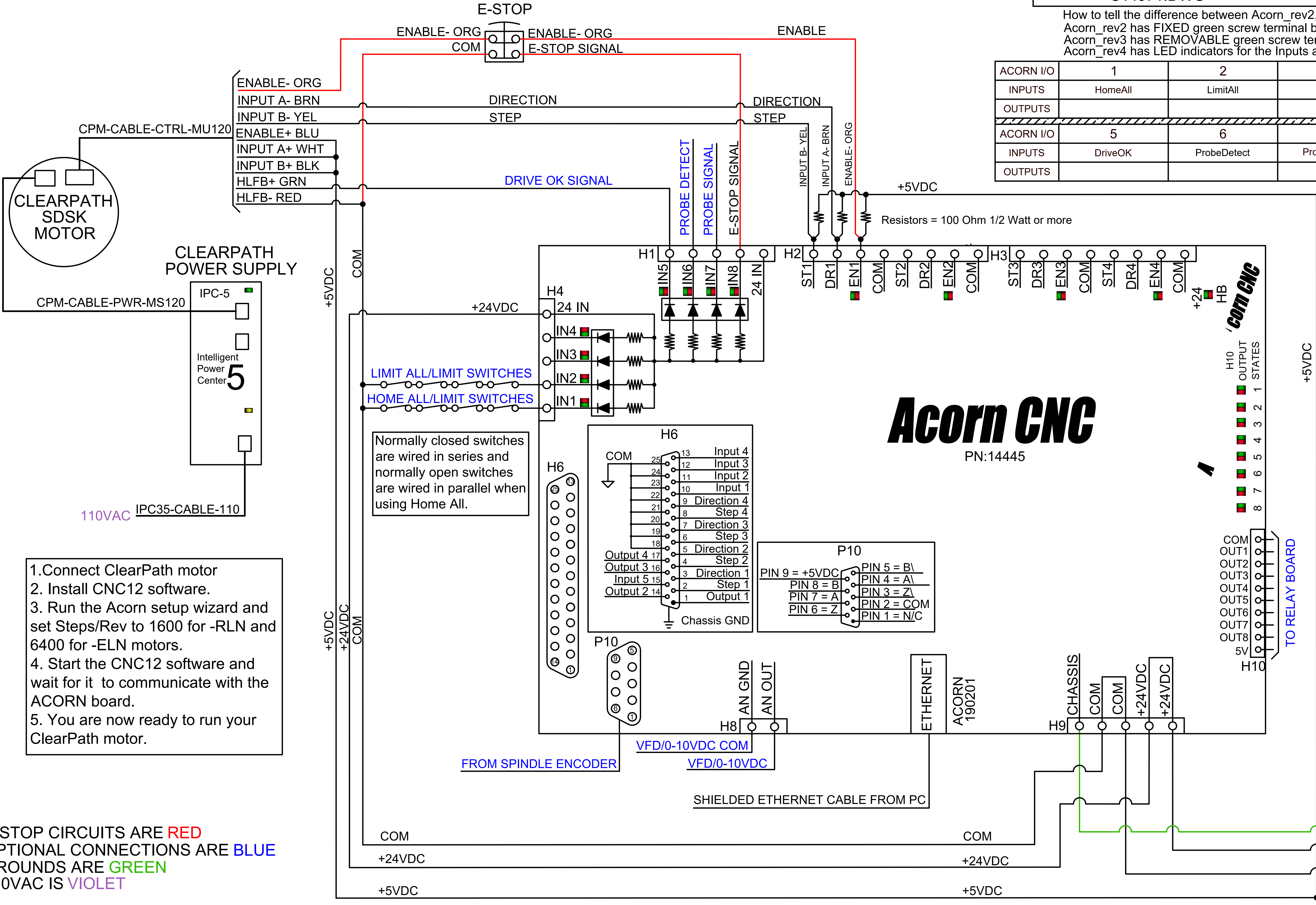


How to tell the difference between Acorn_rev2, Acorn_rev3 and Acorn_rev4
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks
Acorn_rev4 has LED indicators for the Inputs and Outputs

ACORN I/O	1	2	3	4
INPUTS	HomeAll	LimitAll		
OUTPUTS				
ACORN I/O	5	6	7	8
INPUTS	DriveOK	ProbeDetect	ProbeTripped	EStopOK
OUTPUTS				

E-STOP CIRCUITS ARE RED
OPTIONAL CONNECTIONS ARE BLUE
GROUNDS ARE GREEN
110VAC IS VIOLET

- 1.Connect ClearPath motor
2. Install CNC12 software.
3. Run the Acorn setup wizard and set Steps/Rev to 1600 for -RLN and 6400 for -ELN motors.
4. Start the CNC12 software and wait for it to communicate with the ACORN board.
5. You are now ready to run your ClearPath motor.



Acorn CNC
PN:14445

