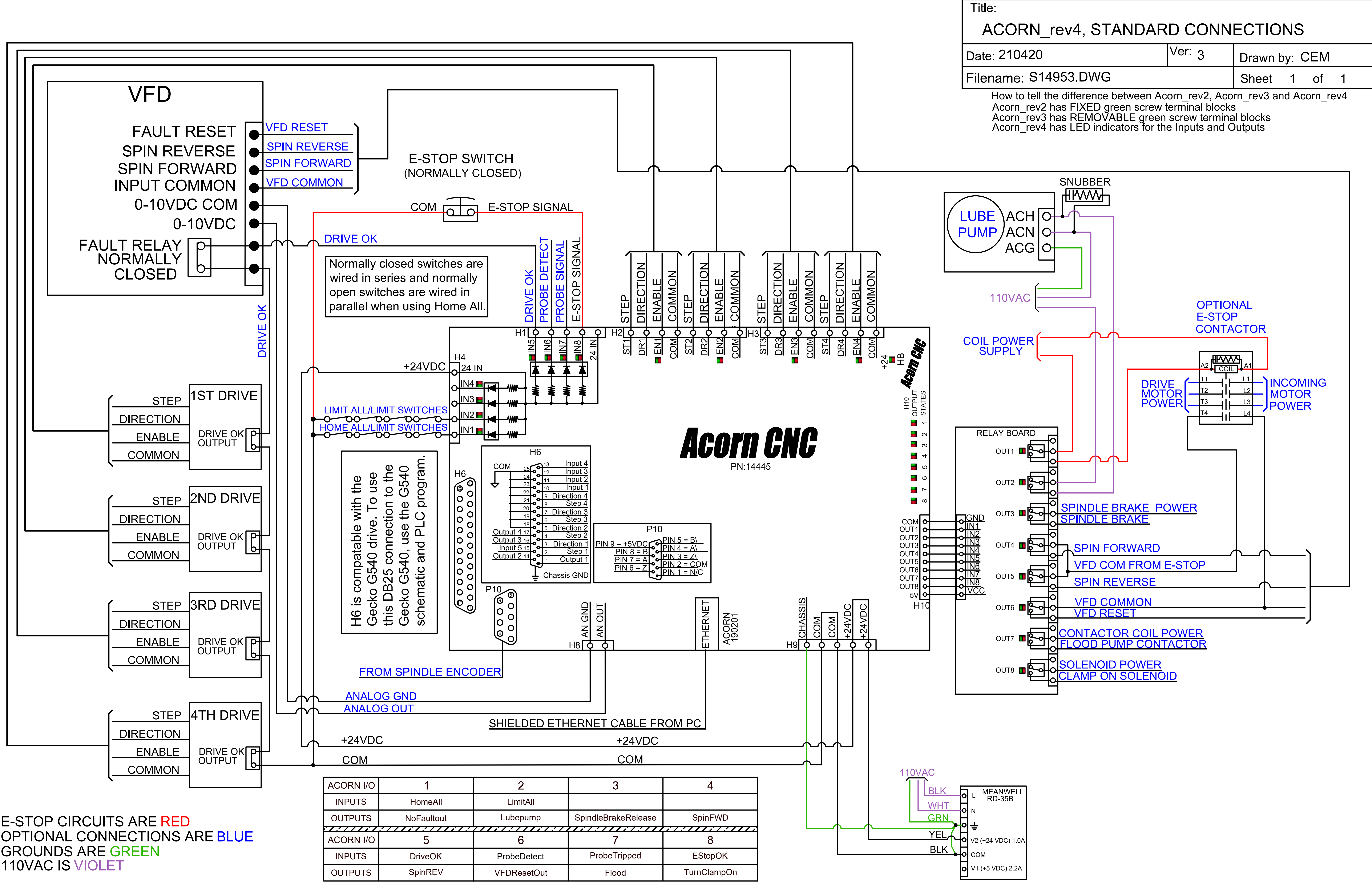


How to tell the difference between Acorn_rev2, Acorn_rev3 and Acorn_rev4
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks
Acorn_rev4 has LED indicators for the Inputs and Outputs



E-STOP CIRCUITS ARE RED
OPTIONAL CONNECTIONS ARE BLUE
GROUNDS ARE GREEN
110VAC IS VIOLET