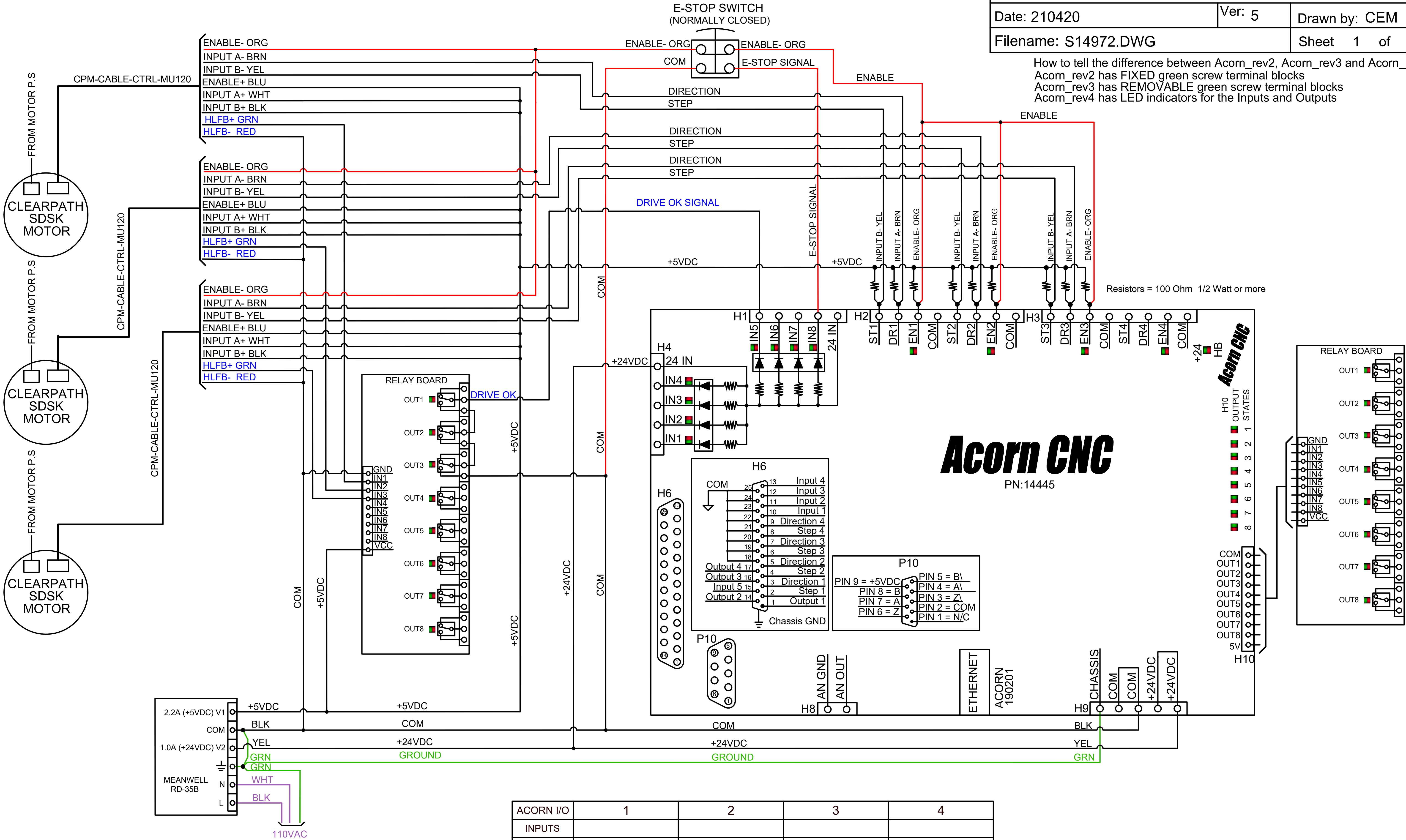


How to tell the difference between Acorn\_rev2, Acorn\_rev3 and Acorn\_rev4  
Acorn\_rev2 has FIXED green screw terminal blocks  
Acorn\_rev3 has REMOVABLE green screw terminal blocks  
Acorn\_rev4 has LED indicators for the Inputs and Outputs



Resistors = 100 Ohm 1/2 Watt or more

**Acorn CNC**  
PN:14445

ACORN I/O	1	2	3	4
INPUTS				
OUTPUTS				
ACORN I/O	5	6	7	8
INPUTS	DriveOK			EStopOK
OUTPUTS				

E-STOP CIRCUITS ARE RED  
OPTIONAL CONNECTIONS ARE BLUE  
GROUNDS ARE GREEN  
110VAC IS VIOLET

NOTE

This is the suggested method of combining individual Clearpath DRIVE OK signals using a common 5VDC NPN signal line through a SPDT relay board.