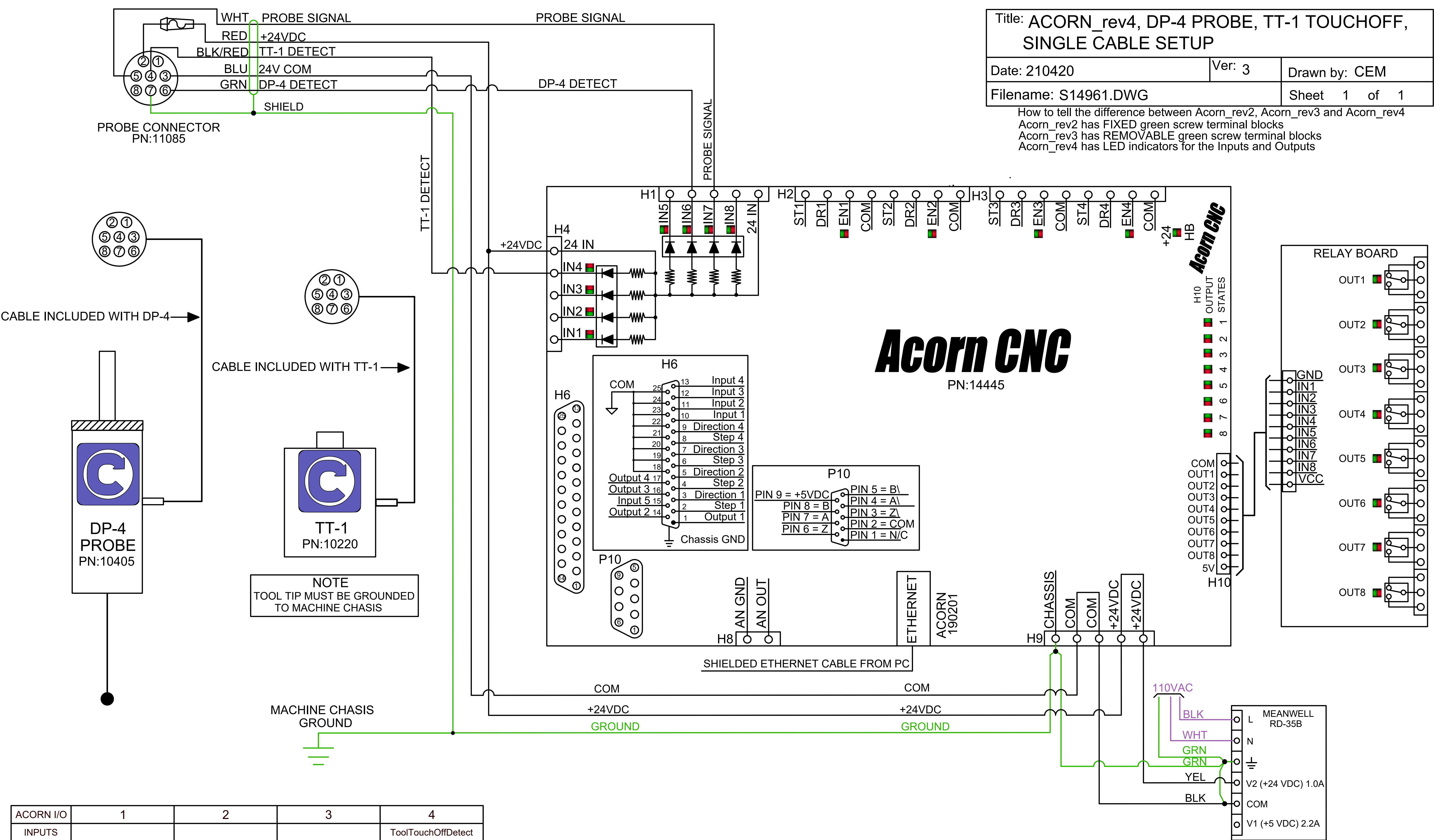


Title: ACORN_rev4, DP-4 PROBE, TT-1 TOUCHOFF, SINGLE CABLE SETUP

Date: 210420 Ver: 3 Drawn by: CEM

Filename: S14961.DWG Sheet 1 of 1

How to tell the difference between Acorn_rev2, Acorn_rev3 and Acorn_rev4
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks
Acorn_rev4 has LED indicators for the Inputs and Outputs



ACORN I/O	1	2	3	4
INPUTS				ToolTouchOffDetect
OUTPUTS				
ACORN I/O	5	6	7	8
INPUTS		ProbeDetect	ProbeTripped	
OUTPUTS				

GROUND IS GREEN
110VAC IS VIOLET