

SEE KB MANUALS FOR MOTOR CONNECTIONS AND CALIBRATION

ACORN I/O	1	2	3	4
INPUTS	FirstAxisHomeLimitOk	SecondAxisHomeLimitOk	ThirdAxisHomeLimitOk	FouthAxisHomeLimitOk
OUTPUTS	G504SpinRevOff		ChargePump	G540SpinFwdOff
ACORN I/O	5	6	7	8
INPUTS	EStopOK	ProbeDetect	ProbeTripped	
OUTPUTS				

Title: ACORN_rev4, GECKO G540 STEPPER DRIVE AND KBIC DC SPINDLE DRIVE		
Date: 210420	Ver: 3	Drawn by: CEM
Filename: S14981.DWG		Sheet 1 of 1

How to tell the difference between Acorn_rev2, Acorn_rev3 and Acorn_rev4
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks
Acorn_rev4 has LED indicators for the Inputs and Outputs

