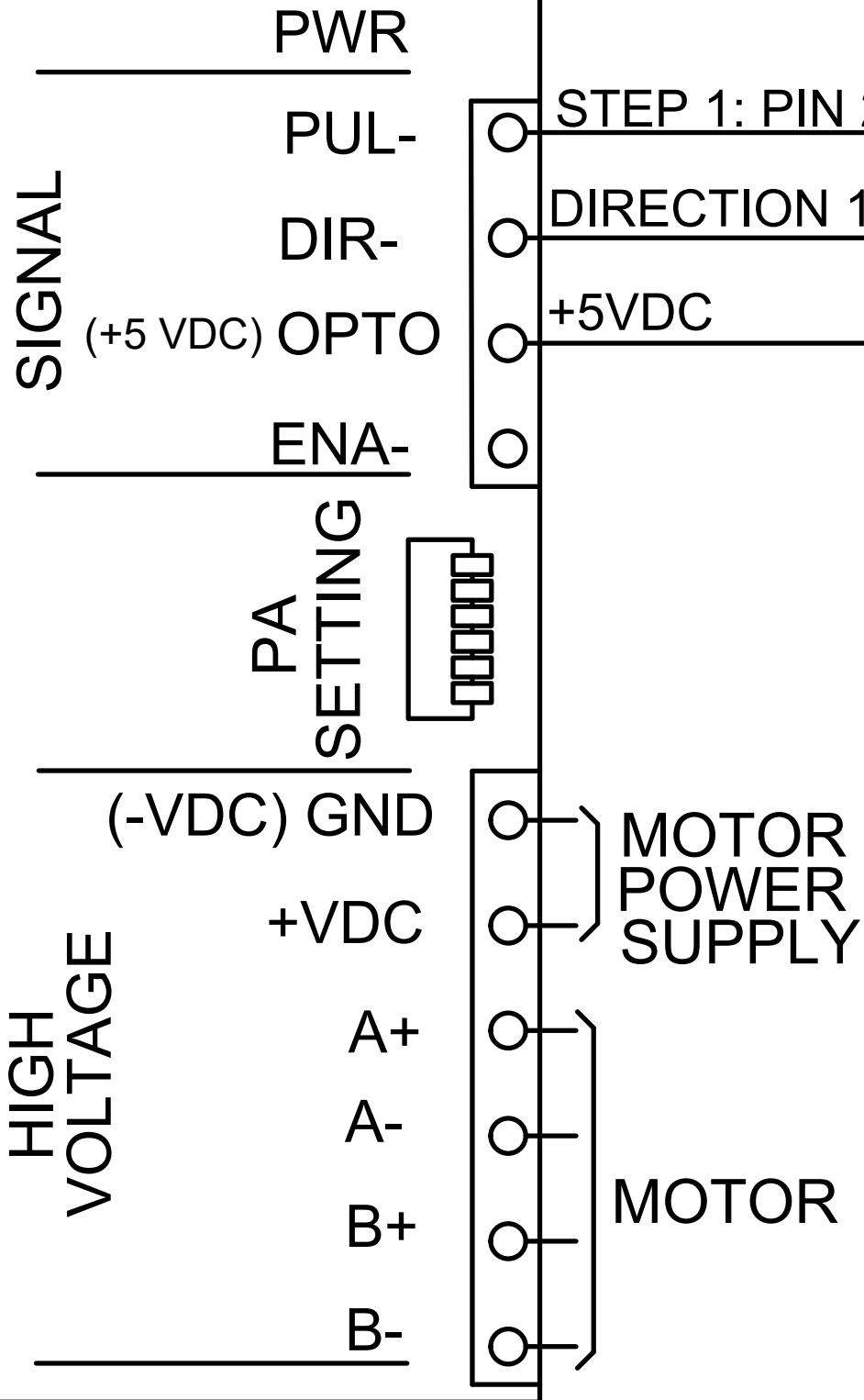


A Standard Leadshine configuration as selected by the WIZARD

- 1.)Primary System Configuration
Choose: "leadshine" Radio button
Input 1: HomeAll, NC
Input 2: LimitAll, NC
Input 5: Unused
Input 6: ProbeDetect, NC or Unused
Input 7: ProbeTripped, NC or Unused
Input 8: EStopOk, NC
5.)DB25 Signal Mapping
Header Selection: Select "DB25"

LEADSHINE DM SERIES DRIVE
MODEL# DM422/DM422C

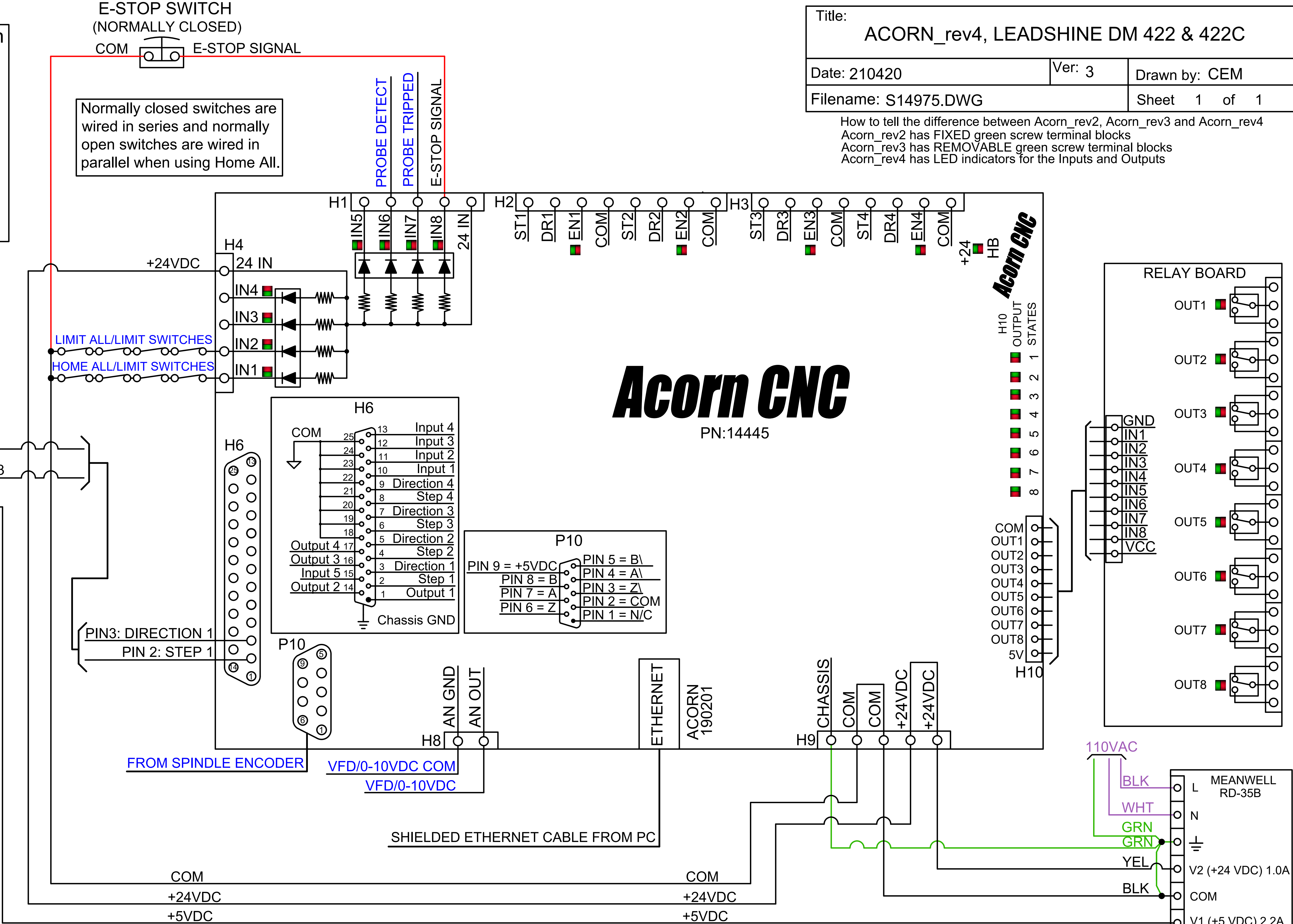


SEE DRIVE MANUAL FOR SETTINGS & MOTOR CONNECTIONS

E-STOP CIRCUITS ARE RED
OPTIONAL CONNECTIONS ARE BLUE
GROUNDS ARE GREEN
110VAC IS VIOLET

E-STOP SWITCH
(NORMALLY CLOSED)
COM E-STOP SIGNAL

Normally closed switches are wired in series and normally open switches are wired in parallel when using Home All.



Title: ACORN_rev4, LEADSHINE DM 422 & 422C

Date: 210420 Ver: 3 Drawn by: CEM

Filename: S14975.DWG Sheet 1 of 1

How to tell the difference between Acorn_rev2, Acorn_rev3 and Acorn_rev4
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks
Acorn_rev4 has LED indicators for the Inputs and Outputs