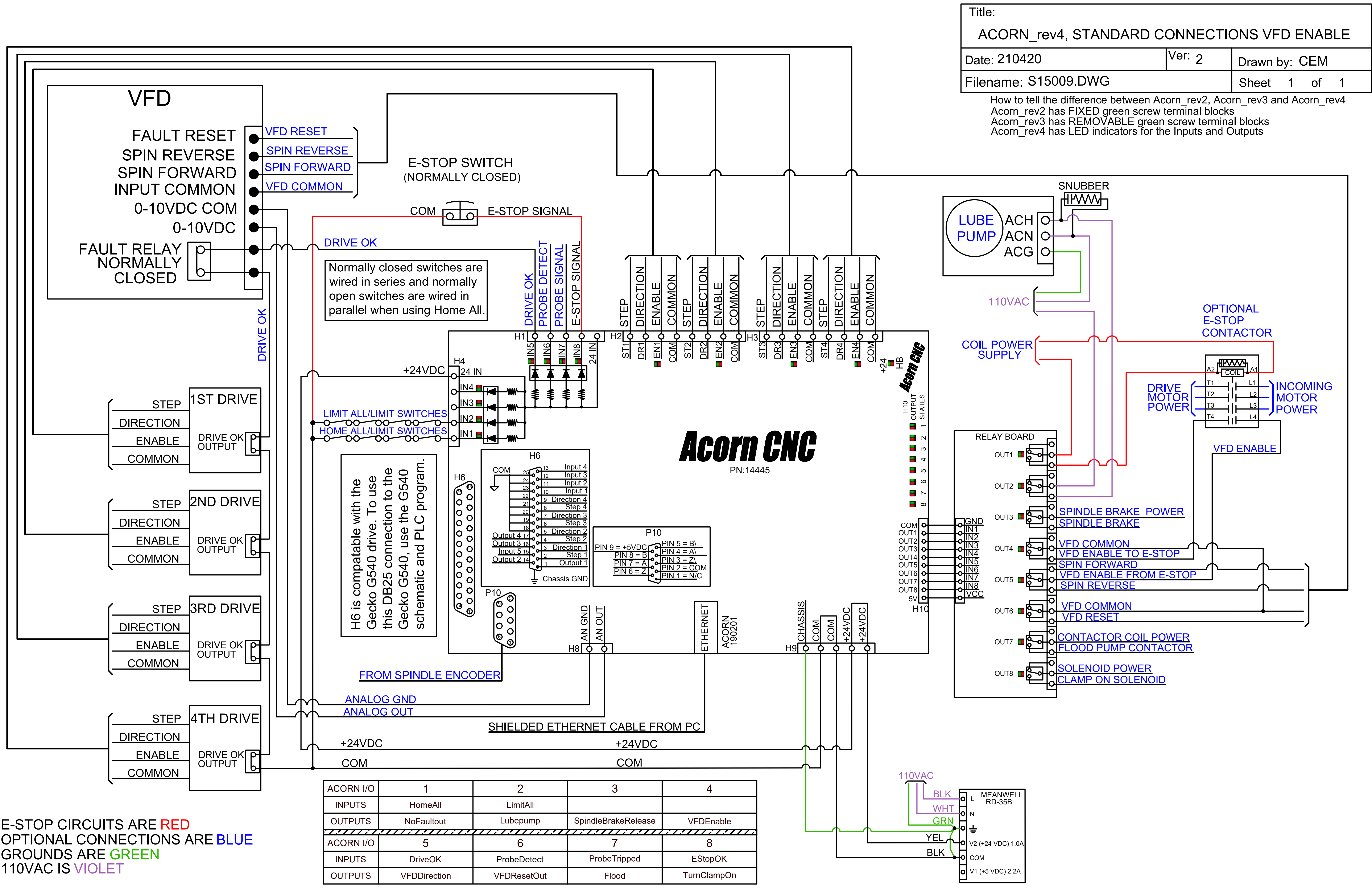


How to tell the difference between Acorn\_rev2, Acorn\_rev3 and Acorn\_rev4  
Acorn\_rev2 has FIXED green screw terminal blocks  
Acorn\_rev3 has REMOVABLE green screw terminal blocks  
Acorn\_rev4 has LED indicators for the Inputs and Outputs



E-STOP CIRCUITS ARE RED  
OPTIONAL CONNECTIONS ARE BLUE  
GROUNDS ARE GREEN  
110VAC IS VIOLET

ACORN I/O	1	2	3	4
INPUTS	HomeAll	LimitAll		
OUTPUTS	NoFaultout	Lubepump	SpindleBrakeRelease	VFDenable
ACORN I/O	5	6	7	8
INPUTS	DriveOK	ProbeDetect	ProbeTripped	EStopOK
OUTPUTS	VFDDirection	VFDResetOut	Flood	TurnClampOn