

Overview

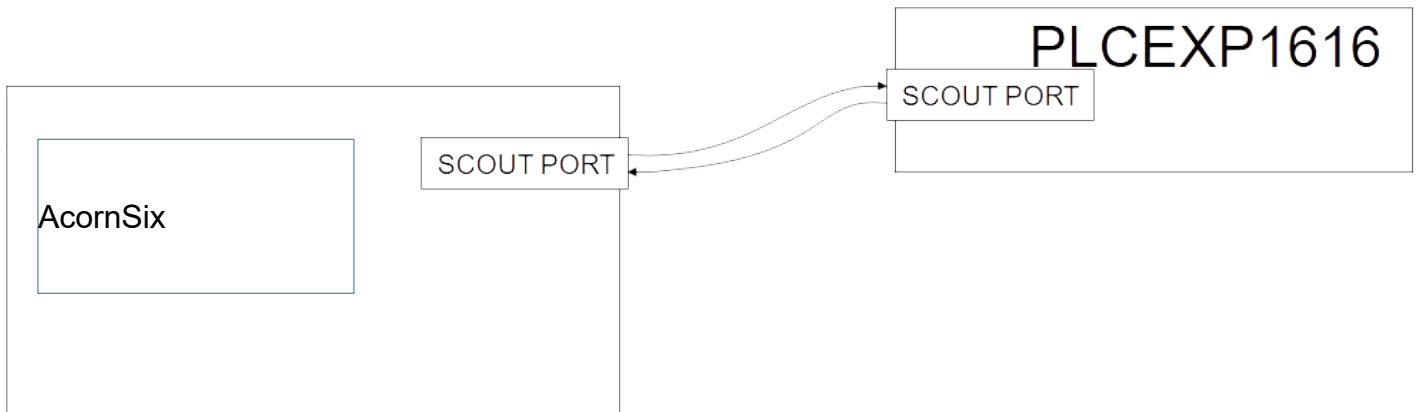
The PLCEXP1616 is a PLC expansion board used to add digital inputs and outputs to controls supporting the SCOUT protocol. The PLCEXP1616 has 16 relay outputs and 16 optically isolated inputs.

PLCEXP1616 Features

Application:	PLC Expansion Board
Digital Inputs:	16
Digital Outputs:	16
Control Interface:	Shielded, twisted pair cable to host PLC
Update Rate:	4000 Hz
Dimensions (W*D*H):	9.8 * 3 * 0.75 inches

PLCEXP1616 Connection Overview

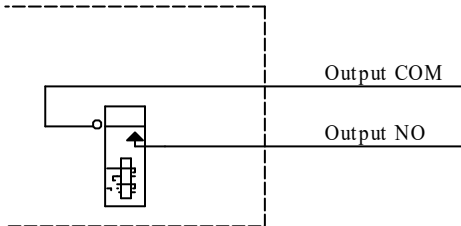
The PLCEXP1616 communicates with an AcornSix cnc control board through an RJ45 / Ethernet cable connected to an accessory port. Typically, AcornSix may have up to 5 PLC boards connected to ports 12 - 16. In special cases, more PLCEXP1616 boards could be added, filling all available ports.



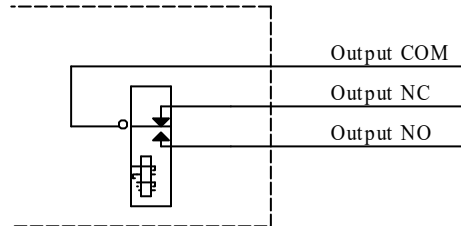
PLCEXP1616 Outputs

Sixteen relay outputs are available on the PLCEXP1616. Two of the outputs have both normally open and normally closed connections. All relay coils will release if the PLCEXP1616 detects a communication error.

PLCEXP1616 Internal Circuitry
SPST Relay Output

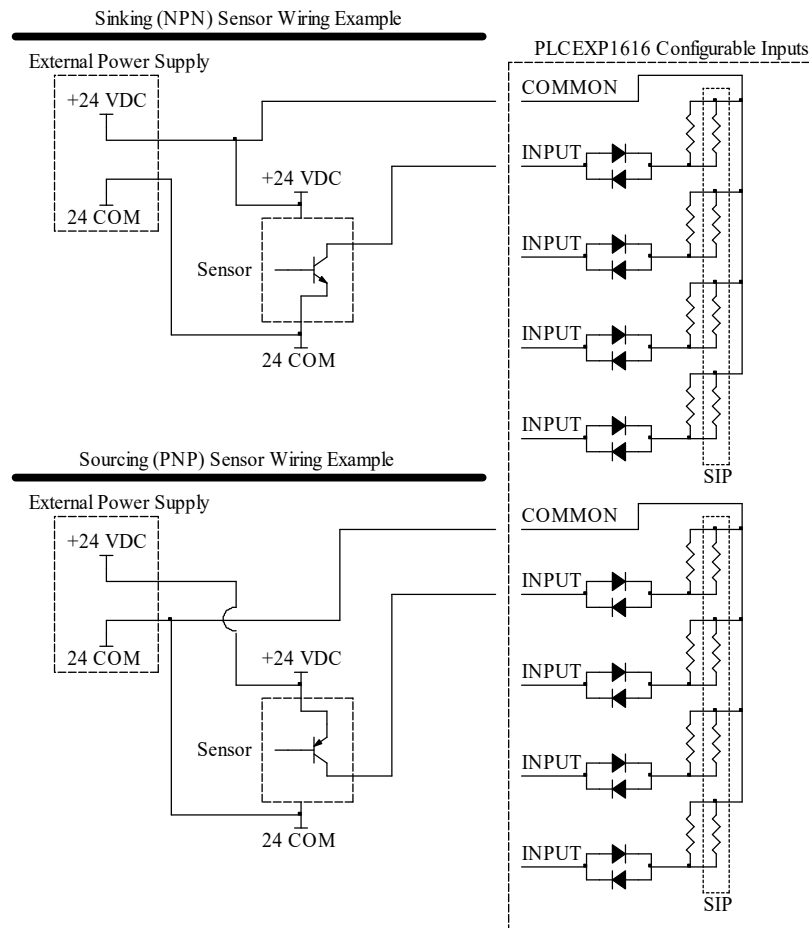


PLCEXP1616 Internal Circuitry
SPDT Relay Output

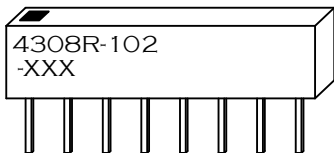


PLCEXP1616 Inputs

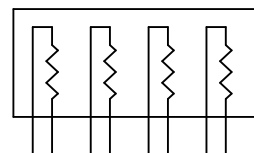
The PLCEXP1616 has 16 optically isolated inputs. Inputs are divided into banks of four. Each bank is configurable for various voltages and sinking or sourcing polarity. Voltage may be selected by installing the appropriate value resistor pack or SIP into a socket for each bank. Polarity is determined by wiring the common terminal for the bank to the supply positive or supply common.



SIP Identification - XXX Indicates Value



SIP Internal Wiring / Pinout



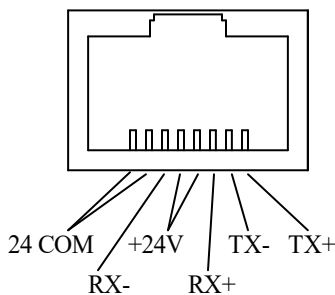
SIP Input Voltage Selection

SIP Value Marking	Resistor Value (Ohms)	Input Voltage
471	470	5
102	1.0k	12
222	2.2k	24

PLC Communication

Communication with the MPU12 is performed through H7 RJ45 connector. See the REDOAK or applicable control board documentation to determine the where I/O from the PLCEXP1616 will be located. PLCEXP1616 requires one slot of input and output space. I/O update rate is 4000 times per second or once every 250us.

H7 Connector Pinout



PLCEXP1616 Power

PLCEXP1616 logic is normally operated from power supplied by H7. An additional +24V supply can be connected to H6 "EXT 24V" and "24VCOM" pins. This may be useful if there is significant voltage drop due to a long run of cable to H7.

The internal 24V supply is available on H6 "INT 24V" pin. This power output may be used to supply the optically isolated inputs. If the wiring to the inputs is electrically noisy, a separate supply should be used to power the inputs.

PLCEXP1616 Specifications

Characteristic	Min.	Typ.	Max.	Unit
24 Volt Supply Current	0.45	-	-	A
24 Volt Supply Voltage	22	5	25	V
Input Pullup Voltage (Vinp)	4.5	5	25	V
Input On Voltage	Vinp-1.25	-	-	V
Input Off Voltage	-	-	1.25	V
Input Operating current	9	11	15	mA
Relay Output Current	0.1	-	10	A @ 125VAC
Relay Output Current	0.1	-	5	A @ 30VDC
Size: 9.8 * 3 * 0.75 (W*D*H)				Inches

PLCEXP1616 I/O Map

Input Map

Input Specification			Input Location	
Number	Function	Type	Connector	Pin
1	General Purpose	Configurable	H5	1
2	General Purpose	Configurable	H5	2
3	General Purpose	Configurable	H5	3
4	General Purpose	Configurable	H5	4
5	General Purpose	Configurable	H5	6
6	General Purpose	Configurable	H5	7
7	General Purpose	Configurable	H5	8
8	General Purpose	Configurable	H5	9
9	General Purpose	Configurable	H4	1
10	General Purpose	Configurable	H4	2
11	General Purpose	Configurable	H4	3
12	General Purpose	Configurable	H4	4
13	General Purpose	Configurable	H4	6
14	General Purpose	Configurable	H4	7
15	General Purpose	Configurable	H4	8

Output Map

Output Specification			Output Location	
Number	Function	Type	Connector	Pin
1	General Purpose	Relay SPST	H1	1,2
2	General Purpose	Relay SPST	H1	3,4
3	General Purpose	Relay SPST	H1	5,6
4	General Purpose	Relay SPST	H1	7,8
5	General Purpose	Relay SPST	H1	9,10
6	General Purpose	Relay SPST	H1	11,12
7	General Purpose	Relay SPST	H1	13,14
8	General Purpose	Relay SPDT	H1	15,16,17
9	General Purpose	Relay SPDT	H1	18,19,20
10	General Purpose	Relay SPST	H2	1,2
11	General Purpose	Relay SPST	H2	3,4
12	General Purpose	Relay SPST	H2	5,6
13	General Purpose	Relay SPST	H2	7,8
14	General Purpose	Relay SPST	H2	9,10
15	General Purpose	Relay	H2	11,12

	Purpose	e		
16	General Purpose	Configurable	H4	9

	Purpose	SPST		2
16	General Purpose	Relay SPST	H2	13,14

PLCEXP1616 Troubleshooting

Symptom	Possible Cause	Corrective Action
LED1 out	Power loss	Check RJ45 cable to H7
Input doesn't work with sensor	Incorrect wiring	Correct wiring for sensor type (sinking or sourcing), check that SIP values are appropriate for the input voltage
	Voltage drop across sensor is too high	Use 3-wire sensors with lower voltage drop spec.

LED1 Error Codes

Error Number	Meaning	Cause	Corrective Action
1	Communication Failure	Communication with host lost	Check RJ45 cable to H7
2			
3			
4			
5			
6	voltage failure	Power was lost	If error appears briefly at startup, it is normal, otherwise check for loose power connections
		Voltage < 18V	Make sure power supply amperage is adequate to power all connected accessories
7	Communication out of sync	Data in and out are not locked together in a synchronous relationship	Check RJ45 cable routing and move away from noisy or high power wires
8			
9			

PLCEXP1616 Connections and Mounting Dimensions

