

CNC12 Mill Operator Keyboard Commands	Keyboard Keystroke(s)
Turn ON/OFF Keyboard control	<ALT J>
X axis + jog	Right Arrow key
X axis - jog	Left Arrow key
Y axis + jog	Up Arrow key
Y axis - jog	Down Arrow key
Z axis + jog	Page Up key
Z axis – jog	Page Down key
4 th axis + jog	Home key
4 th axis – jog	End key
Cycle Start	<Alt S> (press ALT and S keys at same time)
Cycle Cancel	ESC key
Tool Check	<CTRL T>
Feed Hold	Space Bar
Single Block mode	<CTRL B>
Switch between Incremental and Continuous Jogging	<CTRL L>
Incremental Jog amount, x1,x10,x100	DEL to increase, INS to decrease
Feedrate Override increase	<CTRL +>
Feedrate Override decrease	<>CTRL ->
Feedrate Override 100%	<CTRL \>
Switch Spindle Auto / Manual control	<CTRL A>
Spindle Start Manual	<CTRL S>
Spindle Stop Manual	<CTRL Q>
Spindle direction CCW	<CTRL C>
Spindle direction CW	<CTRL W>
Spindle Speed Override increase	<CTRL > >
Spindle Speed Override decrease	<CTRL < >
Spindle Speed 100%	<CTRL ? >
Switch Coolant Auto Manual	<CTRL M>
Flood Cooland ON/OFF	<CTRL N>
Mist Coolant ON/OFF	<CTRL K>
Aux Key 1	<CTRL F1>

Aux Key 2	<CTRL F2>
Aux Key 3	<CTRL F3>
Aux Key 4	<CTRL F4>
Aux Key 5	<CTRL F5>
Aux Key 6	<CTRL F6>
Aux Key 7	<CTRL F7>
Aux Key 8	<CTRL F8>
Aux Key 9	<CTRL F9>