**MPU11 w/Legacy Servo Drive and PLC support**

Upgrade older Centroid CNC controls to latest Windows based software. For CNC7/9/10 based systems. Mill or Lathe. Software Unlocks transfer from old system, old cpu7/9/10 must be traded in for **$1130** price.

**CNC PC choices:**
- Your Windows 10 PC (your PC must meet Centroid minimum performance requirements)

**OR:**
- Centroid Touchscreen All-in-One PC **$799** (**#12786**)
  
- **& your Touch Screen LCD display**
  
**OR:**
- Centroid NUC CNC PC **$799** (factory installed software) (**#14366**)

**Supported Legacy Servo Drives and PLC’s**

- Compatible Centroid Servo drives:
  - SERVO1 (DC)
  - QUADDRV1 (DC)
  - SD1, SD3 (AC)

- Compatible Centroid PLC’s:
  - PLCIO2
  - RTK3
  - PLC 15/15
  - PLC 3/3

- Compatible Centroid Drive/PLC combinations:
  - SERVO3IO
  - DC3IO
  - M15DRV1 (can be done but we recommend our M-15 kit)

Fibers from existing Centroid Servo drives and PLC’s plug directly into the MPU11 with Legacy Add card.

*Please call support for a case-by-case viability assessment*

**Install Notes:**
- An updated PLC program is needed for CNC11. Do-it-yourself OR Centroid offers a PLC program conversion service. Call for quote: Typically $500 for a “simple” plc program conversion to CNC11, more for complex systems. Report required.
- Do it yourself parameter transfer to the new CNC11 software OR if you purchase a Centroid CNC PC and provide a report/configuration file from the old control, Centroid will reconfigure the PC for $150.
- A new operators control panel/pendant (**#11077**) is needed in most all cases. There are a few existing panel/pendants that can be reused with a firmware chip upgrade. Call for info.
- A new Windows 7, 8, or 10 CNC PC is required that meets Centroid Minimum PC requirements.

**Optional**

- Optional DC1 Single Axis Drive $620 (**#11112**)
- Add a 4th axis to Servo3IO or DC3IO with a new DC1

**Or:**

- Optional Touch Probe & Software
  - DP-4 $1790 (**#10405**)
  - DP-7 $4200 (**#12431**)

**Effective 5-1-17**

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**Console, Display, & Cabinet opt. mounting hardware**

- Conduit and Cable package* for console w/ CNCCP $405 (**#11028**)
- Conduit and Cable package* for console w/o CNCCP $465 (**#13150**)
- Custom Length Console Cable for Conduit over 8ft add $28.50/ft
- Console mounting arm kit $463 (**#13933**)
- Console to Arm mounting hardware (use w/ your arm) $139 (**#13932**)
- Console Rolling Floor Stand $595 (**#6445**)

**Related Hardware and Cable kits**

- M39 style Display/keyboard tray with arm $475 (**#10240**)
- Operators Cabinet mounting hardware $76 (**#10491**)
- MPG internal cable 6’ w/bulkhead con. $125 (**#11086**)
- Probe internal cable 6’ w/bulkhead con. $50 (**#11085**)
- Operators control panel internal cable 20’ w/terminal con. $50 (**#11029**)
- OME/DIY console cable connector set $35 (**#13138**)

**Technical specifications**

- MPU11 w/Legacy Add kit $1130 (**#11012** & **#11176**)

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* at time of purchase. This price sheet supersedes all previous prices.

**All prices and specifications subject to change without notice.**