

VFD

FAULT RESET
SPIN REVERSE
SPIN FORWARD
INPUT COMMON
0-10VDC COM
0-10VDC

VFD RESET
SPIN REVERSE
SPIN FORWARD
VFD COMMON
0-10VDC COMMON
0-10VDC ANALOG
SPINDLE OK
COM

VFD CABLE

FAULT RELAY
NORMALLY
CLOSED

E-STOP CIRCUITS ARE RED
OPTIONAL CONNECTIONS ARE BLUE
GROUNDS ARE GREEN
110VAC IS VIOLET

Title: ACORN_rev4, 4 BIT GRAY CODE TURRET LATHE, SINGLE TURRET OUTPUT, STANDARD CONNECTIONS		
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How to tell the difference between Acorn_rev2, Acorn_rev3 and Acorn_rev4
Acorn_rev2 has FIXED green screw terminal blocks
Acorn_rev3 has REMOVABLE green screw terminal blocks
Acorn_rev4 has LED indicators for the Inputs and Outputs

